

Fig. 17 - Installing pinion and crown gear.

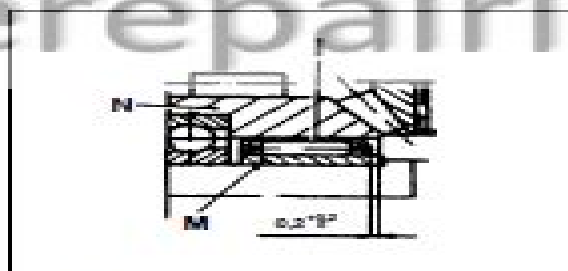


Fig. 18 - Installing roller cage.

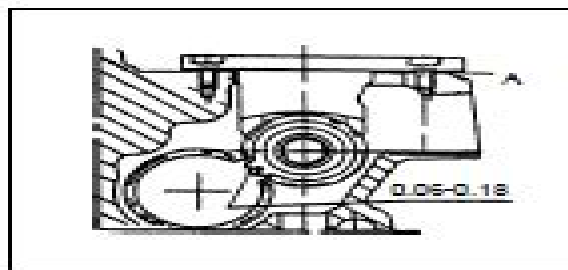


Fig. 19 - Installing engine governor control assembly into the cylinder block.

### Engine governor control assembly

#### Installing pinion (Fig. 17)

First insert bearing A in pinion B placing a pack of shims C (ref. codes 2.1589.146.0, 2.1589.147.0, 2.1589.153.0) between both until assembly clearance has been fully removed.

Position the preinstalled assembly to support D so that pinion head rests on tool E as shown in figure 17.

Fit a comparator resting its feeler on pinion end and then set it to zero.

Remove the tool previously fitted and push the pinion until bearing A stops against ring F, then take comparator reading.

This reading corresponds to the thickness of shims H to be placed in the position indicated in figure 17.

Tighten the ring nut fully and hit in three different points to prevent it from becoming loose.

#### Installing crown gear (Fig. 17 and Fig. 18)

Install cage I with rollers and place as shown in figure 18.

Insert ring M and crown gear N in the support then tighten ring nut O to allow for a tooth radial backlash of 0.02 to 0.08 mm; then tighten screw P ensuring the ring nut remains in position.



#### WARNING:

Screw P is to be mounted after applying a little amount of Loctite 270.

#### Installing the control assembly into the cylinder block (Fig. 19)

Fit some shims A (ref. code 065.2960.0 - figure 20), so as a 0.06 to 0.18 mm backlash between the governor drive gear teeth is obtained.

In any case one shim at least needs to be fitted.

# Same Deutz Fahr Tractor 393 453 503 603 Workshop Manual

**Lingjun Ying**



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