

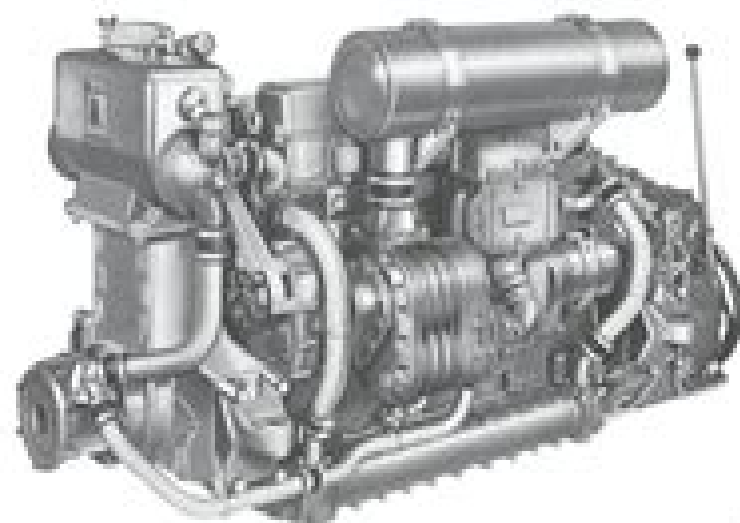


Fig. 2 Supercharged marine engine

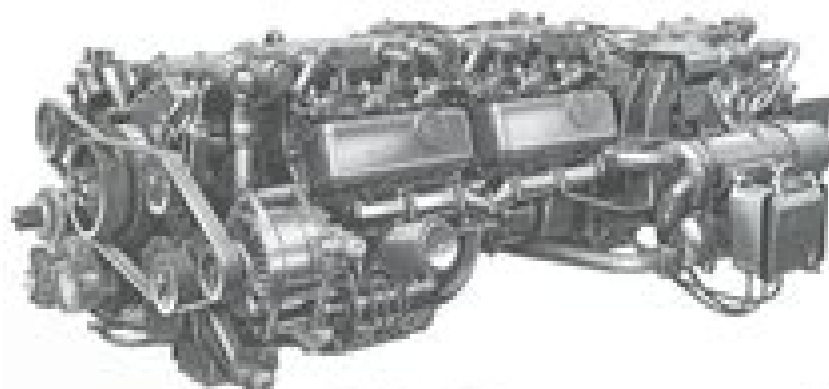


Fig. 3 Standard engine

ENGINE DATA

MODELS		
CR, CR and CR	3,127 cu. (159,175 mm.)	
Fulcrum (CR 65)	3,000 cu. (157,000 mm.)	
REVERSED		
all engines	3,000 cu. (157,000 mm.)	
NET AIR VOLUME		
CR	495.1 cu. in. (8.1 liter)	
CR	742.0 cu. in. (12.17 liter)	
CR	495.1 cu. in. (8.1 liter)	
Fulcrum (CR 65)	742.0 cu. in. (12.17 liter)	
COMPRESSION RATIO		
Normally aspirated CR, CR and CR	16 to 1	
Normally aspirated Fulcrum (CR 65)	17 to 1	
Supercharged CR, CR and CR	18 to 1	
Supercharged CR, CR and CR, 7-cylinder	16 to 1	
Supercharged CR, CR and CR, 4-cylinder	15 to 1	
VALVE TIMING		
Intake valve opens	11 deg. before T.D.C.	
Intake valve closes	50 deg. after B.D.C.	
Exhaust valve opens	45 deg. before B.D.C.	
Exhaust valve closes	19 deg. after T.D.C.	
VALVE FLAPPER CLEARANCE (Engine hot or cold)		
Intake and exhaust	0.005 in. (0.127 mm.)	
FUEL INJECTION TIMING		As designed on engine installation
FUEL INJECTION PRESSURE		170 atmospheres
FIRING ORDER		
Cylinder	1, 3, 4, 2	
Cylinder	1, 4, 3, 2, 1, 3	
Cylinder	1, 4, 3, 2, 1, 3, 4	
DIRECTION OF ROTATION		As indicated, viewed on flywheel
APPROXIMATE WEIGHT (lb/kg)		
ACTUATOR VERTICAL		
Normally aspirated	1,200	540
Supercharged	1,200	540
Full-charged	1,275	580

Rolls Royce 20 25 Workshop Manual

Patrick Vollmar



Rolls Royce 20 25 Workshop Manual:

The Enigmatic Realm of **Rolls Royce 20 25 Workshop Manual**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing lacking extraordinary. Within the captivating pages of **Rolls Royce 20 25 Workshop Manual** a literary masterpiece penned with a renowned author, readers attempt a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting impact on the hearts and minds of those that partake in its reading experience.

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