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GRADE 12

TERMS & DEFINITIONS, QUESTIONS & ANSWERS PER TOPIC

2021



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web to place the nut on the spindle or tighten or loosen the nut on the spindle while the keeper is installed inside the nut doing so may deform the keeper and allow the nut to unthread during operation spindle thread damage could also occur leaving the axle unusable do not bend or manipulate keyway tang in any way

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web step 1 bearing lubrication lubricate the wheel bearing with clean lubricant of the same type used in the axle sump or
hub assembly step 2 initial adjusting nut torque tighten the adjusting nut to torque of 200 ft lbs while rotating the wheel step
3 initial back off back the adjusting nut off one full turn step 4

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web the innovative design of the axilok unitized wheel bearing nut system has been the industry standard in the truck and
trailer industry for over 20 years the benefits of the axilok system over traditional jam nut solutions are easily adjustable one
piece assembly for increased speed accuracy and repeatability

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web install the inner spindle nut and torque to 300 ft lbs do not back off the spindle nut engage the locking device that is part
of the spindle nut system if the locking system cannot be engaged when the nut is at 300 ft lbs advance the nut until the
locking system can be engaged reference note above