

H3

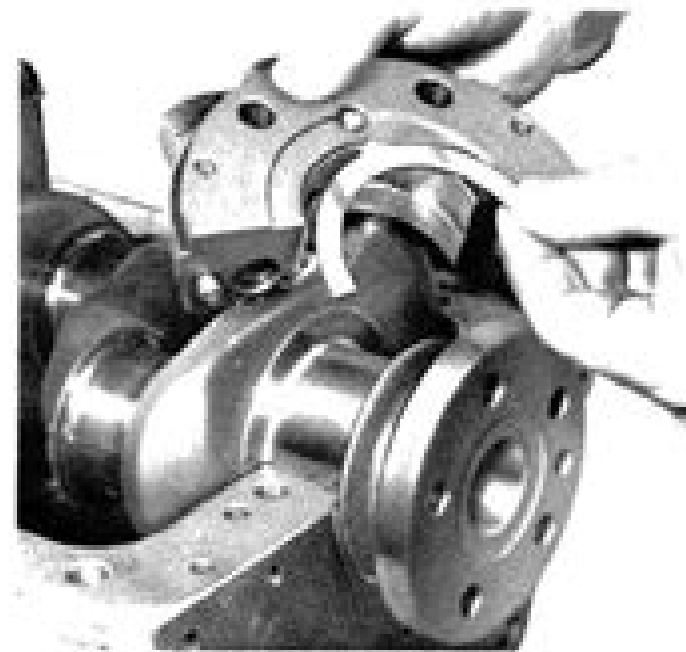
To Renew Main Bearings and Thrust Washers

Removal of the main bearings and thrust washers can be carried out without removing the crankshaft by the following procedure—

1. Remove the engine from its application.
2. Remove the pump and suction pipe assembly.
3. Slacken the setscrews which secure the main bearing caps.
4. Remove completely one of the main bearing caps and remove the bearing shell from the cap.
5. Remove the top half of the bearing shell by pushing it, on the opposite side to the one having the locating tag, with a suitable strip of wood and rotating it on the crankshaft as shown in Fig. H.1.
6. Inspect the bearing shells and if replacements are necessary continue by lightly lubricating and in-
7. Rotate the bearing shell on the crankshaft until it locates correctly with the tag in the machined slot.
8. Locate the lower half bearing shell in the main bearing cap, liberally lubricate and refit.
9. Tighten the two securing setscrews to positively locate the bearing shells then slacken a turn or two.
10. Repeat items 3—8 for the remaining two bearings.

NOTE: To enable the rear main bearing cap to be removed, first remove the two oil seal housing setscrews as shown in Fig. H.3.

11. Finally tighten the main bearings to the torque given on Page B.2.



H4

Perkins Product Information Manual

G Thomas



Perkins Product Information Manual:

Whispering the Techniques of Language: An Mental Journey through **Perkins Product Information Manual**

In a digitally-driven earth where screens reign great and immediate communication drowns out the subtleties of language, the profound secrets and emotional subtleties concealed within words often go unheard. Yet, located within the pages of **Perkins Product Information Manual** a charming literary value pulsating with fresh emotions, lies an extraordinary journey waiting to be undertaken. Published by a talented wordsmith, that wonderful opus encourages viewers on an introspective trip, softly unraveling the veiled truths and profound influence resonating within the very material of each and every word. Within the psychological depths with this touching review, we shall embark upon a sincere exploration of the book is key themes, dissect their captivating publishing design, and succumb to the effective resonance it evokes deep within the recesses of readers hearts.

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