# Fittings and Tubing

Low Pressure "Speedbite", Single Ferrule to 15,000 psi (1034 bar)

Includes Check Valves, Filters & Couplings



#### Principle of Operation:

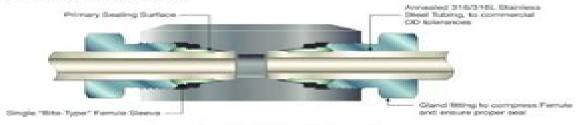
Parker Autoclave Engineers Low Pressure "Speedbite" and "Mini" Series fittings are designed to work with 10V/SW Series and Mini Series Low Pressure Valves as well as Low Pressure Tubing made of commercially sized 316/316L SS in the "Annealed" condition. Pressures to 15,000 psi and sizes from 1/16" to 1/2" are readily available.

The Speedbite connection is a single-femule bite-type compression fitting engineered for use with tubing designed by Parker Autoclave Engineers to a controlled hardness. Speedbite fittings employ a bite-type compression style single femule that is manually tightened.

#### Low Pressure Fittings and Tubing Features:

- Single-ferrule compression sleeve connections for up to 15,000 psi MAWP.
- Operating temperatures from -100°F (-73°C) to 650°F (343°C).
- Fast easy 1-1/4 turn make-up of connection
- Available sizes are 1/16", 1/8", 1/4", 3/8", and 1/2"
- Fittings manufactured in accordance with ASME B31.3 Chapter IX standards with UNS S31600 316 SS material cold worked to Parker Autoclave proprietary standards (optional material available).
- Tubing manufactured to commercial OD tolerances ASTM A269 dual rated 316/316L material to a controlled hardness to facilitate proper ferrule bite.
- Molybdenum disulfide-coated gland nuts to prevent galling.

All Parker Autoclave Engineers fittings are marked with manufacturers name, part number, material, heat code and maximum pressure for complete traceability.



Low Pressure "Speedbile" design "bites" the tubing with little or no tube distortion





# **Parker Bath Fitting Manual**

**Marshall Cavendish Corporation Staff** 

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