



LED TV

Chassis : U78A U78B

UE32EH5300 UE32EH5300W UE37EH5300 UE40EH5300 UE40EH5300W UE46EH5300 UE46EH5300W
UE32ES5700 UE37ES5700 UE40ES5700 UE46ES5700 UE50ES5700 UE50ES5700S UE50ES5705
UE26EH4500 UE26EH4500W UE26EH4510 UE26EH4510WUE22ES5400 UE22ES5400W
UE22ES54100 UE22ES5410WUE32EH5450W UE40EH5450W UE46EH5450WUE50EH5300
UE50EH5300K UE50EH5300WUE32ES5500 UE32ES5500W UE32ES5500K UE32ES5505
UE32ES5800UE32ES5800S UE37ES5500 UE37ES5500K UE37ES5500W
UE40ES5800 UE46ES5800UE40ES5500 UE46ES5500 UE50ES5500UE46ES5505 UE46ES5505K
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SERVICE Manual

LED TV



1. Precautions
 2. Product specifications
 3. Disassembly and Reassembly
 4. Troubleshooting
 5. Wiring Diagram
- +
- Technical Training Course
(PPT)

Samsung Un46f7500 Tvs Owners Manual

Lingjun Ying



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web easy handling bolt numbering shall be done clockwise around the flange with the following sequence the table below shows the torque sequence for flanges with 4 to 32 bolts number of bolt studbolt tightening sequence to follow4 bolt flange1 3 2 48 bolt flange1 5 3 7 2 6 4 812 bolt flange1 7 4 10 2 8 5 11 3 9 6 1216 bolt

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web for flanges with 12 or more bolts 1 st round 20 percent of final torque 2 nd round 40 percent of final torque 3 rd round 80 percent of final torque 4 th round 100 percent of final torque final round clockwise or counter clockwise around the flange please take note the above bolt tightening sequences are the most

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web jan 27 2021 the gasket type and arrangement of the flange connection are both critical to choosing which tightening

sequence an assembler can use this article which is intended for supervisors engineers or anyone else who oversees bolted flange assembly or maintenance will discuss different torque sequences

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web ensure the bolt lengths allow for a minimum of 2 3 threads protruding beyond the top of the nut when tightened bolts must be tightened according to the below sequence options assemble bolts hand tight maximum 30 of final tightening torque as per below cross pattern sequences

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web step 1 liberally lubricate all load bearing surfaces including threads and flat washers then install and finger tighten all fasteners number the bolts flange according to the bolt torque sequence step 2 set the torque wrench to 1 3 of the target torque value and tighten in an order bolts 1 2 3 4 until all have been tightened

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web appendix e adopt a convention for reporting growth norms that is conditional on starting rit scores starting rit scores corresponding to 19 evenly spaced quantiles of the pre test score distribution are employed the percentiles were selected to detect smaller changes around the center of the distribution relative to those toward the tails

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web plain scores rit range within 3 rit points of the overall rit score scores can appear either as rit ranges or descriptors descriptors are based on nwea norms low 20th percentile or lower loavg 20th to 40th percentile avg 40th to 60th percentiles hiavg 60th to 80th percentiles high 80th percentile or higher

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web the median rit scores were calculated across states for each subject and grade and were then converted to percentiles based on the 2020 norms given that the estimated rit scores contain measurement error the confidence interval for the median rit scores were constructed based on 2 standard errors of measurement sems sem

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level 50th percentile rit to lexile range when students take nwea s map growth reading assessment they also receive a lexile range score based on the rit score data generated from the individual student s map growth

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