

2004 Pontiac GTO

2004 ENGINE Engine Mechanical - 5.7L - GTO

2004 ENGINE**Engine Mechanical - 5.7L - GTO****SPECIFICATIONS****FASTENER TIGHTENING SPECIFICATIONS****Fastener Tightening Specifications**

Application	Specification	
	Metric	English
Accelerator Control Cable Bracket Bolts	10 N.m	89 lb in
Camshaft Retainer Bolts	25 N.m	18 lb ft
Camshaft Sensor Bolt	25 N.m	18 lb ft
Camshaft Sprocket Bolts	35 N.m	26 lb ft
Connecting Rod Bolts - First Pass	20 N.m	15 lb ft
Connecting Rod Bolts - Final Pass	75 degrees	
Coolant Temperature Gage Sensor	20 N.m	15 lb ft
Crankshaft Balancer Bolt - Installation Pass to Ensure the Balancer is Completely Installed	330 N.m	240 lb ft
Crankshaft Balancer Bolt - First Pass Install a NEW Bolt After the Installation Pass and Tighten as Described in the First and Final Passes	50 N.m	37 lb ft
Crankshaft Balancer Bolt - Final Pass	140 degrees	
Crankshaft Bearing Cap Bolts - Inner Bolts - First Pass in Sequence	20 N.m	15 lb ft
Crankshaft Bearing Cap Bolts - Inner Bolts - Final Pass in Sequence	80 degrees	
Crankshaft Bearing Cap Side Bolts	25 N.m	18 lb ft
Crankshaft Bearing Cap Studs - Outer Studs - First Pass in Sequence	20 N.m	15 lb ft
Crankshaft Bearing Cap Studs - Outer Studs - Final Pass in Sequence	53 degrees	
Crankshaft Oil Deflector Nuts	25 N.m	18 lb ft
Crankshaft Position Sensor Bolt	25 N.m	18 lb ft
Cylinder Head Bolts - First Design - First Pass all M11 Bolts in Sequence	30 N.m	22 lb ft
Cylinder Head Bolts - First Design - Second Pass all		

Pontiac Gto Convertible Service Manual

Yijin Wang



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