



167



168



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2800 Series

13

Flywheel Housing

To remove and to fit

Operation 13-2

Special requirements

| Consumable products | |
|---------------------|-------------|
| Description | Part number |
| Lubricant grade | CH-100% |

To remove

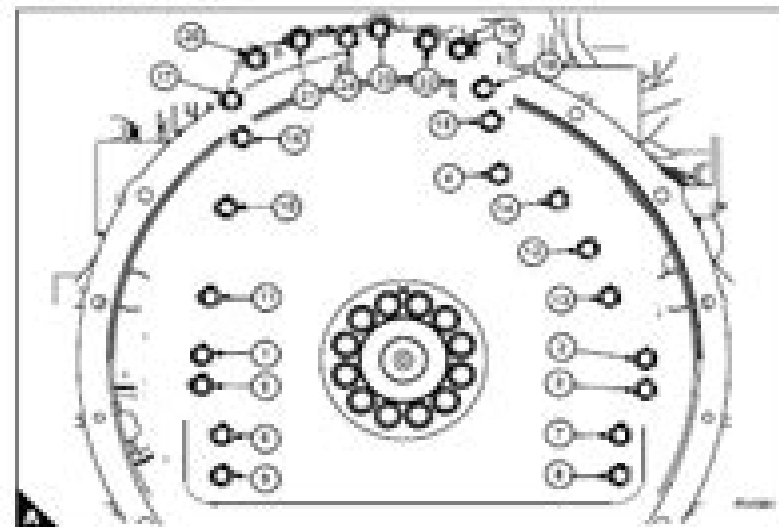
1. Remove the flywheel, see Operation 13-1.
2. Remove the crankshaft main seal and wear sleeve, see Operation 8-5.
3. Remove the starter motor, see Operation 12-1.
4. Remove the pump, see Operation 10-5.

Note: Use suitable lifting equipment in order to support the flywheel housing.

5. Remove the bolsters (A1 to A20) which retain it.

Note: The bolsters which retain the flywheel housing are of two different sizes. Make a note of their positions to ensure that they are fitted correctly.

6. Remove the flywheel housing from the covers in the crankcase. The weight of the flywheel housing is approximately 62 kg (135 lb).



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