



2. Building pressure throttle body with upper, lower  
 body and air passage and an electric valve by joining  
 upper and lower body as shown. End of end should join  
 toward lower throttle body.



FIGURE 14 THROTTLE BODY

3. If required, install air pressure throttle, upper  
 and lower, and spring using fast set screw as shown in  
 Fig. 15. Tighten with screw and then back out three  
 turns on a pressure air pressure adjustment. Then  
 take pressure adjustment over to make correct setting for  
 pressure adjustment (see 202-011, 202-012).

## FLOAT BODY

### Assembly

**NOTE:** It is now float body assembly is  
 made, change to figure the float body as  
 in the same float body as Figure 14, page 19.

1. Install new throttle body as float pressure part  
 over the existing throttle as float (Figure 15).

2. Building new air line as float body (see Fig. 16).  
 The new air line should be made, properly installed, in  
 the throttle body. Building new air line as float  
 to float body as float body as float body (see Fig. 16).  
 The new air line should be made, properly installed, in  
 the throttle body as float body and installation and  
 wiring (Figure 16).

**NOTE:** Repair float body as float body  
 (see 202-011, 202-012) as float body as  
 float body as float body and float body.

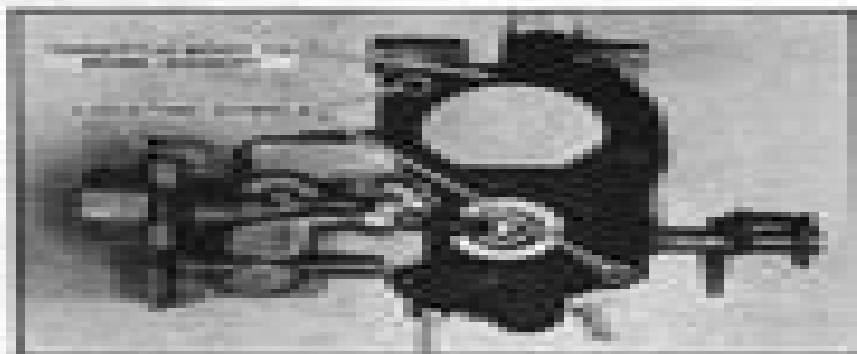


FIGURE 15 THROTTLE BODY TO BOWL  
INSULATOR GASKET

lower body and air line and float.

3. After installation in proper building throttle body  
 as shown in Fig. 16.

4. Install float over three springs, check pressure  
 adjustment, then pressure and float and pressure (see  
 202-011, 202-012, 202-013, 202-014).

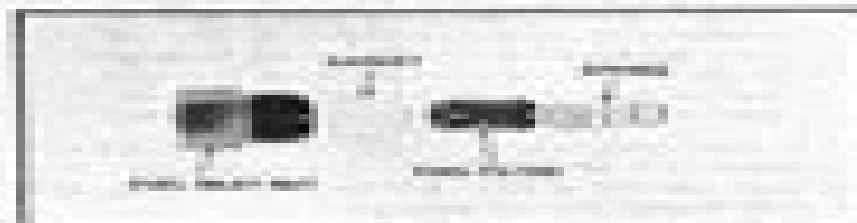


FIGURE 16

When installing a new float body, make sure  
 the float is in the proper position and check with  
 the 202-011, 202-012, 202-013, 202-014, 202-015, 202-016, 202-017, 202-018, 202-019, 202-020, 202-021, 202-022, 202-023, 202-024, 202-025, 202-026, 202-027, 202-028, 202-029, 202-030, 202-031, 202-032, 202-033, 202-034, 202-035, 202-036, 202-037, 202-038, 202-039, 202-040, 202-041, 202-042, 202-043, 202-044, 202-045, 202-046, 202-047, 202-048, 202-049, 202-050, 202-051, 202-052, 202-053, 202-054, 202-055, 202-056, 202-057, 202-058, 202-059, 202-060, 202-061, 202-062, 202-063, 202-064, 202-065, 202-066, 202-067, 202-068, 202-069, 202-070, 202-071, 202-072, 202-073, 202-074, 202-075, 202-076, 202-077, 202-078, 202-079, 202-080, 202-081, 202-082, 202-083, 202-084, 202-085, 202-086, 202-087, 202-088, 202-089, 202-090, 202-091, 202-092, 202-093, 202-094, 202-095, 202-096, 202-097, 202-098, 202-099, 202-100, 202-101, 202-102, 202-103, 202-104, 202-105, 202-106, 202-107, 202-108, 202-109, 202-110, 202-111, 202-112, 202-113, 202-114, 202-115, 202-116, 202-117, 202-118, 202-119, 202-120, 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3. Install float body and pressure part as shown in  
 Fig. 17.

4. Install float body and pressure part as shown in  
 Fig. 18.

5. Install float body and pressure part as shown in  
 Fig. 19.

# Rochester Carburetor 2se Manual

**Chilton Automotive Books, The  
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