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### B-A LOWER UNIT



pin, washer, and propeller. In this view, the shear pin is the hub.

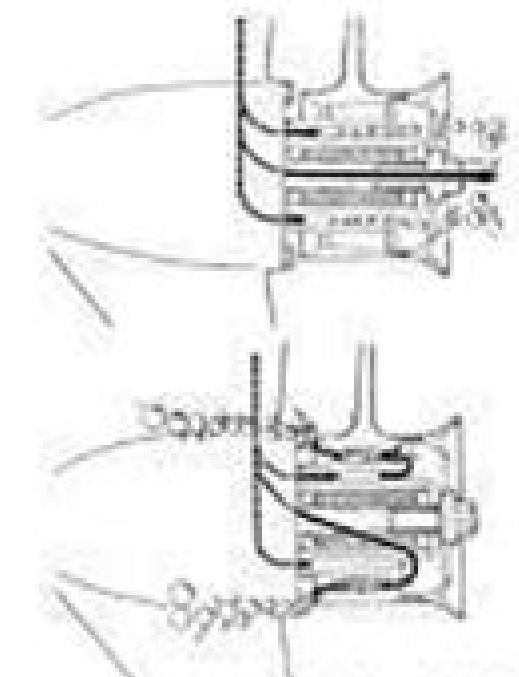
in and cause burns on er may be difficult to use burrs. To over- the propeller hub has the full length of the from turning, and then ¼ turn to position the pin holes. The provided straight off the welder has been removed on both sides of the burrs.

is the type with the end to the gearcase. e cutter key, then the side the propeller free

1955-1989 OMC: [www.omcusa.com](http://www.omcusa.com)



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Cross-section drawing of the lower unit showing route of the exhaust gases with the unit in forward gear (fast), and in reverse gear (slow).

### EXHAUST PROPELLER

Propellers with the exhaust passing through the hub **MUST** be removed more frequently than the standard propeller. Removal after each weekend use or outing is not considered excessive. These propellers do not have a shear pin. The shaft and propeller have splines which **MUST** be coated with an anti-corrosion lubricant prior to installation as an aid to removal the next time the propeller is pulled. Even with the

# Sea Rayder Jet Boat Service Manual

**Lei Shi**



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