

SEA KING 3.5 AND 4 HP

Year Produced	3.5 hp	4 hp
1976	----	52004
1979	----	52004A
1980	----	52004B
1981	52003	52004C
1982	----	52004D
1983	----	52004
1984	----	52004

CONDENSED SERVICE DATA

TUNE-UP

Rpm/yrp	3.5/4500
Bore - Inches	4.5250
Stroke - Inches	2
Number of Cylinders	1-19-32
Displacement - Cu. In.	1
Compression at Cranking Speed (Average, with recoil starter)	5.0
Spark Plug	110-125 psi
Champion	1.86
Electrode gap	0.009
Magneto	
Breaker point gap	0.020 in.
Fuel-Oil Ratio	50:1

TIGHTENING TORQUES

(All Values in Inch-Pounds)

Connecting Rod	75-85
Cylinder Head	130
Flywheel nut	204
Main Bearing Bolts	70
Spark Plug	120-180
Standard Screws	
6-32	9
10-24	30
10-32	35
12-24	45
1/4-20	70
5/16-18	100
3/4-16	270

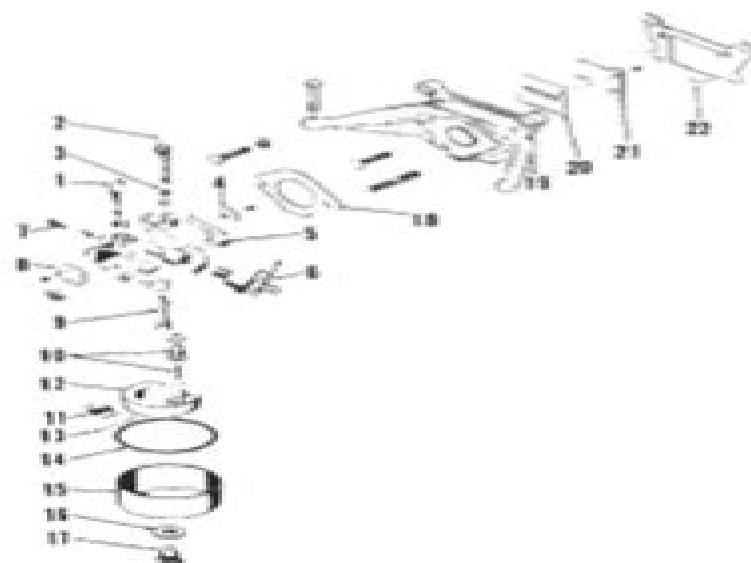


Fig. SKG-1 - Exploded view of carburetor.

1. Choke shaft
2. Throttle shaft
3. Spring
4. Throttle plate
5. Carb. body
6. Fuel valve
7. Idle mixture screw
8. Throttle plate
9. Needle
10. Fuel inlet valve
11. Fuel spring
12. Float
13. Float pin
14. Needle
15. Float bowl
16. Needle
17. High speed jet
18. Needle
19. Needle
20. Needle
21. Needle
22. Needle

LUBRICATION

The power head is lubricated by oil mixed with the fuel. One-sixth (1/6) pint of two-stroke engine oil should be mixed with each gallon of gasoline. Manufacturer recommends use of no-lead automotive gasoline although regular or premium grade gasoline may be used if octane rating is 85 or higher. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by oil contained in the gearcase. Manufacturer recommends Chrysler Outboard Gear Lube for use in gearcase. The gearcase should be drained and refilled every 100 hours or once each year, and fluid maintained at the level of the upper (vent) plug hole.

FUEL SYSTEM

CARBURETOR. Refer to Fig. SKG-1 for an exploded view of carburetor. Initial setting of idle mixture screw (7) is one turn open. High speed mixture is controlled by high speed jet (17). Adjust idle speed so engine idles at 800-1200 rpm.

Sea King Service Manual

Katrin Zwirglmaier



Sea King Service Manual:

Outboard Motor Service Manual Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above The King's Regulations for the Army and the Army Reserve, 1928 Great Britain. War Office,1928 Popular Mechanics ,1974-03 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Popular Science** ,1963-03 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better **The Publishers' Trade List Annual** ,1985 *Technical Information Indexes* United States. Naval Air Systems Command,1974 *Monthly Catalog of United States Government Publications* ,1996 **The Canada Gazette** Canada,Canada. Royal Commission on the Law of Insanity as a Defence in Criminal Cases,1929 Outboard Motor Service Vol 2 Ed 11 Penton Staff,2000-05-24 Vintage marine outboard motors 30 horsepower and above produced from 1969 1989 **Monthly Catalogue, United States Public Documents** ,1989 **All Hands** ,1967 Catalog of Copyright Entries. Third Series Library of Congress. Copyright Office,1956 Includes Part 1 Number 2 Books and Pamphlets Including Serials and Contributions to Periodicals July December **Experimental Test Pilot** Chris Taylor,2023-06-30 Chris Taylor has had a very successful career as a Royal Navy officer helicopter pilot test pilot instructor and as an internationally acclaimed civil certification test pilot His first book Test Pilot concentrates on anecdotes and incidents from the most recent phase of his career This book is the prequel and is his account of his ten years service as an experimental test pilot from 1994 until 2004 at MoD Boscombe Down the UK s tri Service home of military aircraft testing and evaluation In this book Chris explains what led to his passion to be a test pilot and how with tenacity he plays the cards he was dealt as well as he could The story captures the difficulties and challenges associated with being selected for the single annual place at the Empire Test Pilots School ETPS and the dedication required to then complete the very demanding twelve month course Chris was one of only three helicopter experimental test pilots posted to the Experimental Flying Squadron EFS It was there that he worked with scientists from the defense Research Agency DRA at Bedford and Farnborough on a number of cutting edge technologies specializing in ship helicopter interface testing In addition to flying the Westland Wessex Lynx and Sea King Chris was able to act as an evaluation pilot in the Hunter Jaguar Andover Hawker Siddeley HS748 and the Comet During his time as an active test pilot EFS was merged into three platform squadrons which gave Chris the chance to play a full part in conventional release to service activities in a wide variety of rotorcraft Asked to take on the role of a flight test instructor FTI

Chris served at ETPS where he made sweeping changes to the syllabus acquired a new helicopter type and had to deal with a number of students who could not cope with the rigors of the course In his first year he suffered a flame out in a Hawk jet an engine failure during his first flight in the twin engine Basset and crashed the school s Westland Scout helicopter all of which are fully discussed Following four successful years teaching helicopter flight test Chris was recruited to manage the ETPS short course portfolio This required the design sale and delivery of numerous flight test courses while also introducing innovative teaching methods and the use of civil registered aircraft In this new exciting and rewarding role Chris taught both fixed wing and rotary wing students and the book explains the difficulties of learning the additional skills and flight test techniques required of a fixed wing test pilot This autobiography explores the military flight test career of an individual who is arguably one of the best qualified and most experienced test pilots working today anywhere in the world

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Table of Contents Sea King Service Manual

1. Understanding the eBook Sea King Service Manual
 - The Rise of Digital Reading Sea King Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Sea King Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Sea King Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Sea King Service Manual
 - Personalized Recommendations
 - Sea King Service Manual User Reviews and Ratings
 - Sea King Service Manual and Bestseller Lists

5. Accessing Sea King Service Manual Free and Paid eBooks
 - Sea King Service Manual Public Domain eBooks
 - Sea King Service Manual eBook Subscription Services
 - Sea King Service Manual Budget-Friendly Options
6. Navigating Sea King Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Sea King Service Manual Compatibility with Devices
 - Sea King Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Sea King Service Manual
 - Highlighting and Note-Taking Sea King Service Manual
 - Interactive Elements Sea King Service Manual
8. Staying Engaged with Sea King Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Sea King Service Manual
9. Balancing eBooks and Physical Books Sea King Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Sea King Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Sea King Service Manual
 - Setting Reading Goals Sea King Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Sea King Service Manual
 - Fact-Checking eBook Content of Sea King Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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