# INTRODUCTION

This Shop Manual covers the following BOMBARDIER made SEA-DOO® Sport Boat:

- Speedster
- Challenger 1800
- Challenger 2000
- $\times 20$

#### MAXIMUM BOAT CAPACITY

Depending on model, the Sport boat maximum capacity label can be found on RH or LH side of operator position.



TYPICAL

# HULL IDENTIFICATION NUMBER (H.I.N.)

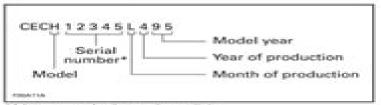
The Hull Identification Number (H.I.N.) is located at right hand rear side of hull.



#### TYPICAL

1. Hull Identification Number IN LN J.

Refer to the next illustration for a description of the serial number.



"A letter may also be used as a digit.

CEC indicates that boats are manufactured in USA.

# Sea Doo X 20 2001 2002 Factory Service Repair Manual

**R Pring** 

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