

Indirect Injection

Unit	Part	Inspection Item	Standard Dimension	Standard Value	To be Replaced	Allowable Limit	Remarks
ENGINE	CYLINDER HEAD	Compression pressure of cylinder MPa (kgf/cm ²)		More than 2.94 (More than 30)	Less than 2.45 (Less than 25)		Engine 200 rpm
		Distortion of face of cylinder head		Less than 0.05	More than 0.12		
		Valve seat (Intake/exhaust) 		0.85 - 1.15	1.8		Valve seat angle 45°
		Width of valve seat (Intake/exhaust)		1.7 - 2.1	More than 2.5		
		Tightening torque of cylinder head N·m (kgf·m)		49 - 53 (5.0 - 5.3)			Coat threads with molybdenum disulfide based grease.
MAIN MOVING SYSTEM	CYLINDER BLOCK	Block	∅77	∅77.99 - 77.005	∅77.2		Over size (0.5)
		Distortion of upper face of cylinder block		Less than 0.05	0.12		
	PISTON	Skirt diameter (longer diameter)	∅77	∅77.9225 - 77.9375			Over size Piston 0.50 MM
		Clearance to cylinder		∅0.0525 - 0.0865		0.25	At 20°C
		Inside diameter of piston pin hole	∅21	∅20.996 - 21.002		21.016	
		Piston pin hole-to-pin clearance		-0.004 - +0.004		0.02	
	PISTON PIN	Outer diameter of pin	∅21	∅20.996 - 21.002		∅20.98	
		Small end bush-to-pin clearance		0.006 - 0.023		0.06	Oil clearance
	PISTON RING	Piston ring gap	No. 1 ring	0.15 - 0.27		1.0	
			No. 2 ring	0.12 - 0.24			
			Oil ring	0.2 - 0.35			
		Piston ring groove-to-ring clearance	No. 1 ring	0.06 - 0.1		0.25	
			No. 2 ring	0.05 - 0.09			
			Oil ring	0.02 - 0.06			
		Ring width	No. 1 ring	2	1.97 - 1.99		Over size Piston Rings 0.50 MM
			No. 2 ring	1.5	1.47 - 1.49		
			Oil ring	4	3.97 - 3.99		

Perkins 403d 11 Workshop Manual

Camilla Rothe



Perkins 403d 11 Workshop Manual:

Perkins 403d 11 Workshop Manual Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become much more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**Perkins 403d 11 Workshop Manual**," written by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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