



GEARBOX AND POWER TAKE-OFF

30

Section C19

BELT PULLEY UNIT

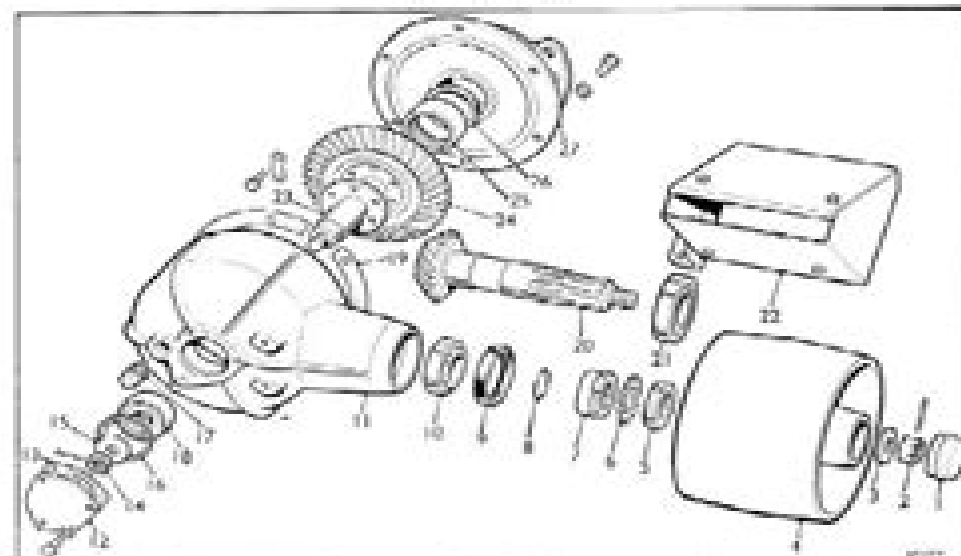


Fig. 1

Belt pulley unit components

- | | | |
|-------------------------|------------------------------------|------------------------------------|
| 1. Belt cap | 16. Power bearing for driven shaft | 19. Adapter bracket gasket |
| 2. Pulley retaining nut | 17. Housing | 20. Driven shaft |
| 3. Pin washer | 18. End plate | 21. Inner bearing for driven shaft |
| 4. Pulley | 19. Gasket for end plate | 22. Belt gear |
| 5. Locknut | 20. Driven nut | 23. Spider shaft |
| 6. Lock washer | 21. Flat washer | 24. Driving gear |
| 7. Adjusting nut | 22. Circlip | 25. Driving gear bearing |
| 8. Circlip | 23. Filter/drain plug | 26. Oil seal |
| 9. Oil seal | 24. Spider bearing | 27. Adapter bracket |

1. Remove the screws and detach the belt gear assembly from the unit.
2. Remove the filter/drain plug and drain out the oil.
3. Lower out the belt pulley and cap.
4. Unlock and remove the driven pulley retaining nut, and pin washer.
5. Tap the pulley off its shaft.
6. Remove the screws retaining the adapter bracket to the belt pulley housing and detach the adapter bracket.
7. Extract the needle-roller bearing out at least from the bracket.
8. Remove the pulley housing cover.

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9. Unlock and remove the driven nut and plain washer from the driving gear spider shaft.
10. Press out the spider shaft and driving gear assembly from the belt pulley housing.
11. Unlock and remove the screws retaining the driving gear to the spider shaft, and separate the shaft and gear.
12. Remove the circlip from the housing and press out the spider shaft bearing.
13. Unlock and remove the locking nut and adjusting nut from the pulley shaft.
14. Drive the pulley shaft out of the housing. Extract the V-ring.

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