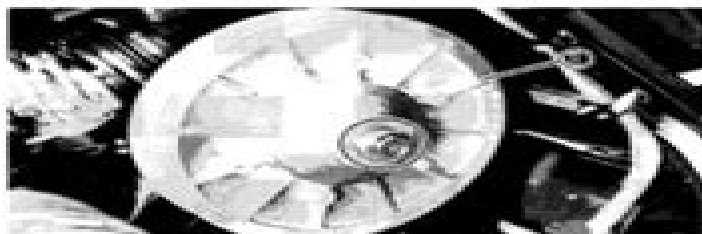


SHEAVE DISTANCE AND OFFSET ADJUSTMENT

**INSP
ADJ**

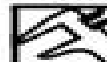


5. Measure:

- Sheave offset ①

Use the Sheave Gauge (YS-91047).

Out of specification → Replace.



Sheave Offset:

9.5 ~ 12.5 mm (0.37 ~ 0.49 in)

6. Adjust:

- Sheave offset

Sheave offset adjustment steps:

- Apply the brake to lock the secondary sheave.
- Remove the bolt (Secondary sheave) and secondary sheave ①.
- Adjust the sheave offset by adding or removing a shim ②.

Add shim	Offset is increased.
Remove shim	Offset is decreased.
Shim size	
Part Number	Thickness
90201-252F1	0.5 mm (0.02 in)
90201-25527	1.0 mm (0.04 in)
90201-25526	2.0 mm (0.08 in)

- Install the secondary sheave and bolt (Secondary sheave).



Bolt (Secondary sheave):

60 Nm (6.0 m·kg, 43 ft·lb)

- Recheck the sheave offset. If out of specification, readjust the sheave offset.

NOTE:

When adjusting the sheave offset, the secondary sheave free play (Clearance) should be adjusted.

2

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Tao Wei



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