

**Test Questions for Introduction to Industrial Maintenance
IMA 100: 3 Hours**

1. Machine reliability can always be improved with additional resources.
True False
- 2-7. Match the following terms to their definitions.
2. D___ Predictive A. Maintenance activity to correct inoperable equipment.
3. F___ Overhaul B. Maintenance activity to address machine deficiencies.
4. A___ Breakdown C. Maintenance activities that typically replace parts designed to wear prior to affecting machine performance.
5. B___ Corrective D. Maintenance activities that involve the use of advanced detection technologies.
6. E___ Compliance E. Examples would include maintenance activities centered around federally regulated processes.
7. C___ Preventative F. Complete machine rebuild.
8. What are the typical roles of an organization's CMMS?
A. Spare parts inventory, management guidelines, work request generation, and material safety.
B. Spare parts inventory, maintenance history, resource leveling, and work request generation.
C. Management guidelines, material safety, time cards, and company operating procedures.
D. All of the above.
E. None of the above.
9. The metric system is based on multiples of 10. True False
10. Most machinery made in the United States is based on the standard system. True False
11. One inch is equal to:
A. 2.54 mm.
B. 25.4 cm.
C. 25.4 mm.

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