



Fig. 1-1. Front view of the engine.



Fig. 1-2. Side view of the engine.

ENGINE DESCRIPTION

The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a rated output of 400 hp at 1200 rpm. The engine is designed to operate at 1200 rpm and has a maximum torque of 250 ft-lb at 1000 rpm. The engine is equipped with a mechanical governor and a mechanical fuel pump. The engine is mounted on a base and has a cooling fan at the front.

The fuel system consists of a fuel tank, fuel pump, and fuel lines. The fuel tank is located at the rear of the engine and has a capacity of 100 gallons. The fuel pump is located at the front of the engine and draws fuel from the tank. The fuel lines connect the pump to the injectors.



Fig. 1-3. Detail view of the engine components.



Fig. 1-4. Detail view of the engine components.

SECTION II - PART 2

The engine is equipped with a mechanical governor and a mechanical fuel pump. The governor is located at the front of the engine and controls the fuel flow to the injectors. The fuel pump is located at the rear of the engine and draws fuel from the tank.

ENGINE SERIAL NUMBER

Each engine has a unique serial number. The serial number is located on the front of the engine, near the base. It is a 10-digit number that identifies the engine.

ROCKER ARM SHAFT ASSEMBLY

The rocker arm shaft assembly is located at the front of the engine. It consists of a shaft, rockers, and pushrods. The shaft is supported by bearings and the rockers are connected to the pushrods.

1. Disconnect the rocker arm shaft from the engine.
2. Disconnect the rocker arm shaft from the engine.
3. Disconnect the rocker arm shaft from the engine.
4. Disconnect the rocker arm shaft from the engine.
5. Disconnect the rocker arm shaft from the engine.

DISASSEMBLY

Before disassembling the rocker arm shaft assembly, it is important to note the position of the components. The components are numbered 1 through 5 in the diagram. The components are: 1. Rocker arm, 2. Pushrod, 3. Rocker arm shaft, 4. Rocker arm pin, 5. Rocker arm bush.

RESECTION

Each of the parts is a separate assembly. The parts are numbered 1 through 5 in the diagram. The parts are: 1. Rocker arm, 2. Pushrod, 3. Rocker arm shaft, 4. Rocker arm pin, 5. Rocker arm bush.



Fig. 1-5. Detail view of the engine components.

Perkins Ad3 152 Manual

AN Whitehead



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