

Rolls Royce Silver Spur 1980-1992 Workshop Manual

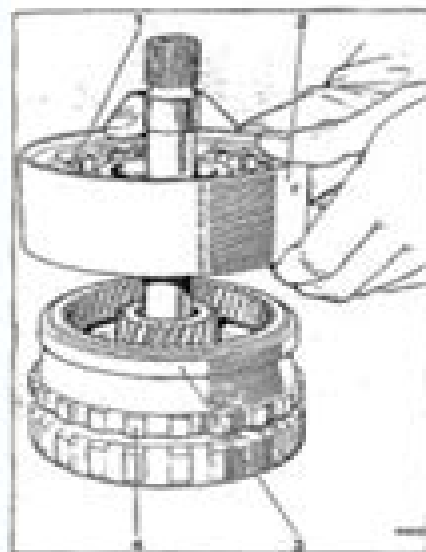


Fig. T15B-3 Removing the reaction center assembly

- 1 Roller clutch assembly
- 2 Reaction center
- 3 Gear ring
- 4 Output center



Fig. T15B-4 Center support assembly

- 1 Oil seal ring
- 2 Gear ring
- 3 Intermediate clutch pinion
- 4 Intermediate clutch pinion
- 5 Intermediate clutch pinion
- 6 Intermediate clutch pinion
- 7 Intermediate clutch pinion
- 8 Intermediate clutch pinion
- 9 Intermediate clutch pinion
- 10 Support in low speed
- 11 Thrust washer
- 12 Roller clutch assembly

Center support and intermediate clutch pinion - To dismantle

1. Remove and discard the four oil seal rings from the center support (see fig. T15B-4).
2. Remove the snap ring (see fig. T15B-4).
3. Remove the spring washer and the clutch release springs.
4. Remove the intermediate clutch pinion from the center support.
5. Remove and discard the inner and outer seals from the clutch pinion.

Note

Do not remove the three splines which secure the roller clutch inner race to the center support.

Center support and intermediate clutch pinion - To inspect

1. Wash all parts in clean paraffin, then dry with compressed air.
2. Examine the roller clutch inner race for scratches and indentations. Ensure that the lubrication hole is clear.
3. Examine the bush for scoring or wear.

Note

Ensure that the rear spiral of grooves (looking from front of the center support) is in a clockwise direction (see fig. T15B-5).

If replacement is necessary proceed:

- a. With the aid of the bearing removal tool (J-21485-B and J-8050), drive the roller clutch inner race from the center support.
- b. Press the bush to the front of the center support. The elongated slot in the bush must be aligned with the oil delivery sleeve (groove) in the intermediate pinion.
- c. Drive the bush to the rear of the center support, until the bush is flush to the rear of the center support.
- d. Ensure the bush is clean and is not damaged.

Check the bush for scoring or wear. If the bush is damaged, it must be replaced.

Check the pinion teeth in the center support for scoring or wear.

Inspect the pinion seal grooves for damage and ensure that they are clean.

Examine the pinion for cracks or porosity.

Examine the springs for collapsed coils or signs of distortion. Check the spring length against that of a new spring before deciding whether to renew the complete set of springs.

Center support and intermediate clutch pinion - To assemble

1. Lubricate a new inner and a new outer seal with clean transmission fluid. Lubricate the seal grooves in the intermediate clutch pinion and fit the seals with the lip facing away from the spring pockets.
2. Fit the intermediate clutch inner seal protector (J-21583) over the center support hub.
3. Fit the intermediate clutch pinion (see fig. T15B-7). Ensure that it seats fully in the center support.
4. Fit the spring guide and the three clutch release



Fig. T15-1 Gearshaft and valve mechanism

Rolls Royce 199silver Spur Service Manual

JL Elias



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Table of Contents Rolls Royce 199silver Spur Service Manual

1. Understanding the eBook Rolls Royce 199silver Spur Service Manual
 - The Rise of Digital Reading Rolls Royce 199silver Spur Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Rolls Royce 199silver Spur Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Rolls Royce 199silver Spur Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Rolls Royce 199silver Spur Service Manual

- Personalized Recommendations
- Rolls Royce 199silver Spur Service Manual User Reviews and Ratings
- Rolls Royce 199silver Spur Service Manual and Bestseller Lists
- 5. Accessing Rolls Royce 199silver Spur Service Manual Free and Paid eBooks
 - Rolls Royce 199silver Spur Service Manual Public Domain eBooks
 - Rolls Royce 199silver Spur Service Manual eBook Subscription Services
 - Rolls Royce 199silver Spur Service Manual Budget-Friendly Options
- 6. Navigating Rolls Royce 199silver Spur Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Rolls Royce 199silver Spur Service Manual Compatibility with Devices
 - Rolls Royce 199silver Spur Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Rolls Royce 199silver Spur Service Manual
 - Highlighting and Note-Taking Rolls Royce 199silver Spur Service Manual
 - Interactive Elements Rolls Royce 199silver Spur Service Manual
- 8. Staying Engaged with Rolls Royce 199silver Spur Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Rolls Royce 199silver Spur Service Manual
- 9. Balancing eBooks and Physical Books Rolls Royce 199silver Spur Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Rolls Royce 199silver Spur Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Rolls Royce 199silver Spur Service Manual
 - Setting Reading Goals Rolls Royce 199silver Spur Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Rolls Royce 199silver Spur Service Manual

- Fact-Checking eBook Content of Rolls Royce 199silver Spur Service Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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