

Figure 5-29 Clutch Shaft Assembly

## Assembly

### NOTE

Submerge and soak all friction plates in primary chaincase oil for at least five minutes.

- See [Figure 5-29](#). Install the narrow friction plate on the clutch hub.

- See [Figure 5-29](#). Install damper spring (8) on clutch hub (11). Insert all around of narrow friction plate (7).

### NOTE

See [Figure 5-29](#). Rotate damper spring (8) orientation with respect to damper spring seat (9).

- See [Figure 5-29](#). Install damper spring (8) on clutch hub with the narrow side facing away from damper spring seat.
- Install a steel plate (6) with mount edge submerge and then a friction plate (5) on the clutch hub. Install seven remaining sets in the same manner, alternating between steel plates and friction plates.
- Install pressure plate (4) on clutch hub aligning holes in plate with threaded bosses on hub.
- Seat damper spring (3) in recess of pressure plate with the narrow side inward.
- Align holes in damper spring retainer (2) with threaded bosses on clutch hub. Tap in spring retainer until flat on inward side of bosses.
- Install six bolts (1) (metric) to secure damper spring retainer to clutch hub. Torque to 10-12 Nm (7.5-9 ft-lb).

### NOTE

Always install a new gasket between primary chaincase cover and chaincase. Failure to replace this gasket may cause primary chaincase leaks.

- Install primary chaincase cover. Fit primary chaincase with lubricant. See [LI-FITTING-ClutchCaseCOVER-Installation](#).

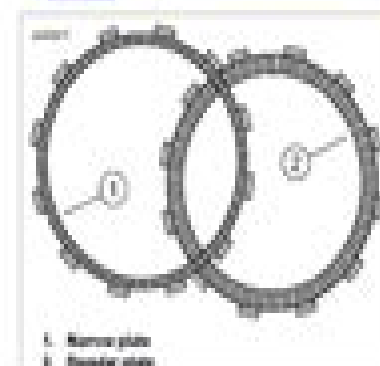


Figure 5-30 Friction Plates

## CLUTCH PACK AND BEARING

### Complete Disassembly

- Remove the primary chaincase cover. See [LI-FITTING-ClutchCaseCOVER-Remove](#).
- Remove clutch assembly. See [LI-CLUTCH-COMPONENTS-Remove](#).
- Follow all parts disassembly information under [LI-CLUTCH-ClutchPartsDis](#).

### NOTE

Do not disassemble the clutch shaft and hub assembly unless the bearing, hub or shaft require replacement. Replace the bearing if disassembled.

## WARNING

Wear safety glasses or goggles when removing or installing retaining rings. Retaining rings can slip from the pliers and could be propelled with enough force to create serious eye injury. (000004)

- See [Figure 5-31](#). Remove retaining ring.
- See [Figure 5-32](#). Support clutch shaft in vice press with ring gear side up. Use a suitable press plug to press hub from bearing to clutch shaft.
- See [Figure 5-33](#). Remove retaining ring from groove in clutch shaft bore.
- See [Figure 5-34](#). Support clutch shaft in vice press with ring gear side is down. Use suitable press plug to remove bearing.
- Clean and inspect components. See [LI-CLUTCH-ClutchPartsDis](#).



Figure 5-31 Clutch Hub Retaining Ring



Figure 5-32 Pressing Clutch Hub from Bearing

# Seadoo 2011 Rxt Service Manual

**John Haynes**



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