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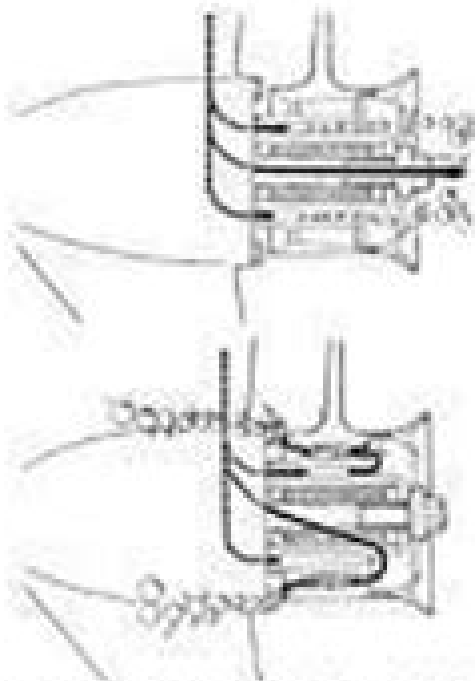
B-4 LOWER UNIT



Pin, washer, and propeller. In this view, the shear pin hole is visible.

in and cause burrs on it may be difficult to see burrs. To overcome burrs, the propeller hub has the full length of the pin turning, and then 1/4 turn to position the pin holes. The provided straight cut the welder has been removed on both sides of the burrs.

is the type with the end to the gearcase. Cut the key, then the side the propeller free



Cross-section drawing of the lower unit showing route of the exhaust gases with the unit in forward gear (top), and in reverse gear (bottom).

EXHAUST PROPELLER

Propellers with the exhaust passing through the hub **MUST** be removed more frequently than the standard propellers. Removal after each weekend use or outing is not considered excessive. These propellers do not have a shear pin. The shaft and propeller have splines which **MUST** be coated with an anti-corrosion lubricant prior to installation as an aid to removal the next time the propeller is pulled. Even with the

Sea Rayder Jet Boat Service Manual

Jessica J Manson



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