

# SEA KING

MONTGOMERY WARD  
619 West Chicago Avenue  
Chicago, Illinois 60607

## SEA KING 35, 45 & 55 HP

Year Produced	35 HP	45 HP	55 HP
1969 .....	27935	27945	27955
	27936	27946	27956
1970 .....	27035	-----	27055
1971 .....	27035	-----	27055
	27036	-----	27056
1972 .....	27235	-----	27256
1973 .....	27435	-----	27456
1974 .....	52035	-----	52056
	52036	-----	
1975 .....	52035	-----	52056
	52036	-----	
1976 .....	52035	-----	52056
	52036	-----	
1977 .....	52035	-----	52056
	52036	-----	
1979 .....	52135	-----	-----
1980 .....	52037	-----	-----

## CONDENSED SERVICE DATA

TUNE-UP	35 HP	45 HP	55 HP
Rp/rpm .....	35/4750	45/4750	55/5250
Bore—Inches .....	3	3-1/8	3-3/16
Stroke—Inches .....	2.54	2.75	2.80
Number of Cylinders .....	2	2	2
Displacement—Cu. In. ....	35.9	42.18	44.7
Compression at Cranking Speed (Average) .....	95-105 psi	115-125 psi	145-155 psi
Spark Plug:			
Champion .....	L4J	L4J*	L4J*
Electrode Gap (Inch) .....	0.030	0.030*	0.030*
Ignition:			
Point Gap (Inch) .....	0.020§	0.020§	0.020§
Timing .....	See Text	See Text	See Text
Carburetor:			
Make .....	Tillotson	Tillotson	Tillotson
Model .....	OM or WB	OM or WB	WB
Fuel:Oil Ratio .....	**50:1	**50:1	**50:1

\*A surface gap UL-18V Champion spark plug is used on models with capacitor discharge ignition.

\*\*Use 24:1 fuel for first 10 hours and for severe service.

§Breaker point gap should be 0.015 on models with battery ignition.

SIZES—CLEARANCES (All Values In Inch)	35 HP	45 HP	55 HP
Piston Rings:			
End Gap .....	0.008-0.015	0.008-0.015	0.008-0.015
Side Clearance .....	0.002-0.003	0.002-0.003	0.002-0.003
Piston to Cylinder Clearance .....	0.005	0.005	0.005
Piston Pin Diameter .....	0.6875-0.68765	0.6875-0.68765	0.6875-0.68765
Crankshaft Bearing Clearance ...	Roller Bearing	Roller Bearing	Roller Bearing

# Sea King Service Manual 55 Hp

**Xiang Xie**



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## **Table of Contents Sea King Service Manual 55 Hp**

1. Understanding the eBook Sea King Service Manual 55 Hp
  - The Rise of Digital Reading Sea King Service Manual 55 Hp
  - Advantages of eBooks Over Traditional Books
2. Identifying Sea King Service Manual 55 Hp
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Sea King Service Manual 55 Hp
  - User-Friendly Interface
4. Exploring eBook Recommendations from Sea King Service Manual 55 Hp
  - Personalized Recommendations
  - Sea King Service Manual 55 Hp User Reviews and Ratings
  - Sea King Service Manual 55 Hp and Bestseller Lists
5. Accessing Sea King Service Manual 55 Hp Free and Paid eBooks
  - Sea King Service Manual 55 Hp Public Domain eBooks
  - Sea King Service Manual 55 Hp eBook Subscription Services
  - Sea King Service Manual 55 Hp Budget-Friendly Options

6. Navigating Sea King Service Manual 55 Hp eBook Formats
  - ePub, PDF, MOBI, and More
  - Sea King Service Manual 55 Hp Compatibility with Devices
  - Sea King Service Manual 55 Hp Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Sea King Service Manual 55 Hp
  - Highlighting and Note-Taking Sea King Service Manual 55 Hp
  - Interactive Elements Sea King Service Manual 55 Hp
8. Staying Engaged with Sea King Service Manual 55 Hp
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Sea King Service Manual 55 Hp
9. Balancing eBooks and Physical Books Sea King Service Manual 55 Hp
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Sea King Service Manual 55 Hp
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Sea King Service Manual 55 Hp
  - Setting Reading Goals Sea King Service Manual 55 Hp
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Sea King Service Manual 55 Hp
  - Fact-Checking eBook Content of Sea King Service Manual 55 Hp
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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