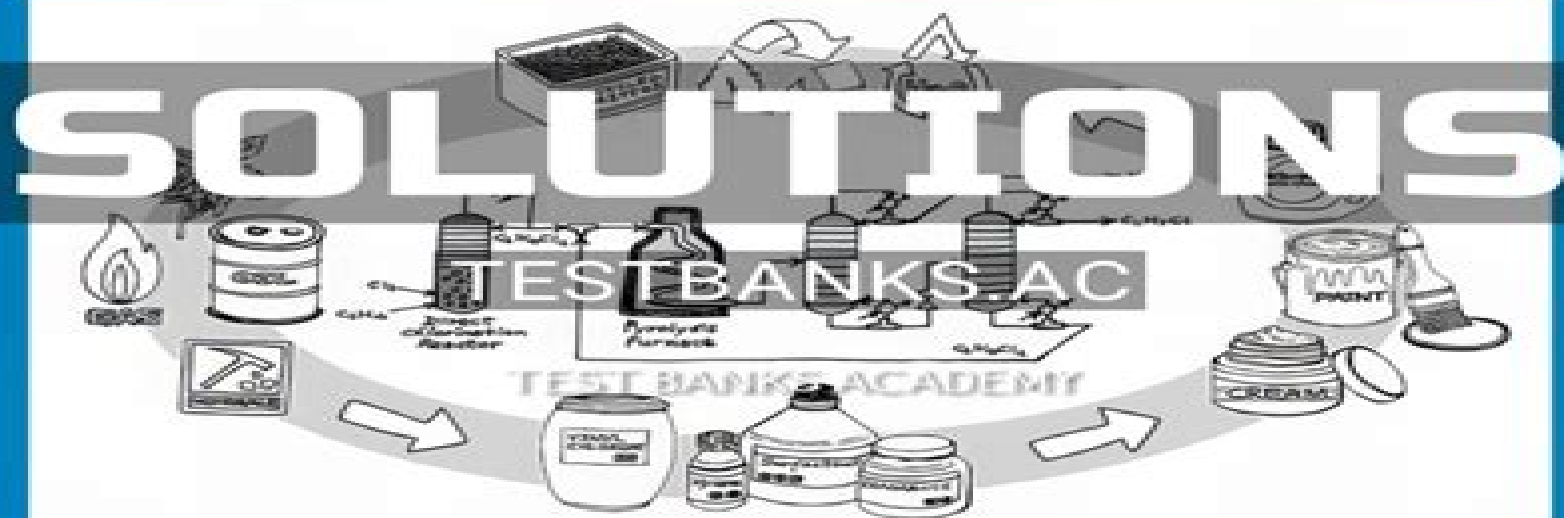


PRODUCT AND PROCESS DESIGN PRINCIPLES

Synthesis, Analysis and Evaluation
FOURTH EDITION



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