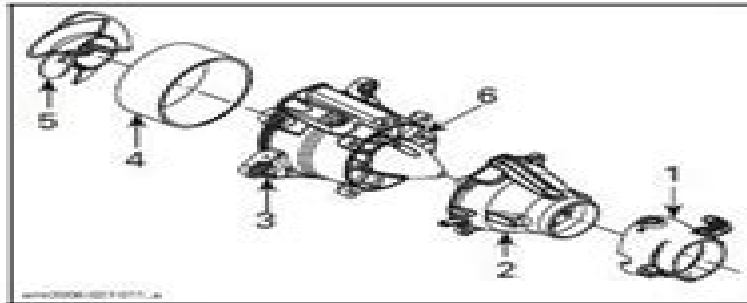


GENERAL

JET PUMP MAIN COMPONENTS



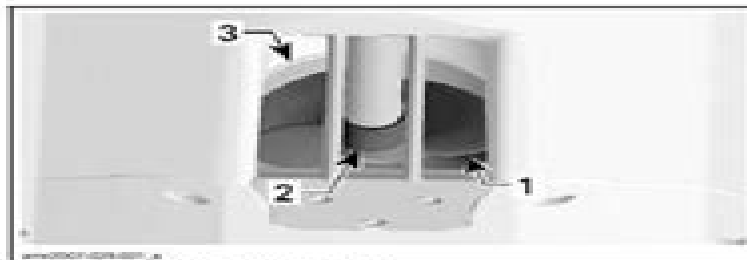
TYPICAL

1. Nozzle
2. Venturi
3. Jet pump housing
4. Wear ring
5. Impeller
6. Stator

INSPECTION

IMPELLER CONDITION

Condition of impeller, impeller boot and wear ring can be quickly checked from underneath the watercraft. With the vehicle on the trailer, use a flashlight to visually inspect them through the inlet grate.



TYPICAL — UNDERNEATH HULL

1. Impeller
2. Impeller boot
3. Wear ring

IMPELLER/WEAR RING CLEARANCE

This clearance is critical for jet pump performance. To check clearance, remove jet pump.

Using a feeler gauge, measure clearance between impeller blade tip and wear ring. Measure each blade at its center.



TYPICAL

MODEL	MAXIMUM WEAR CLEARANCE
All models	0.35 mm (.014 in)

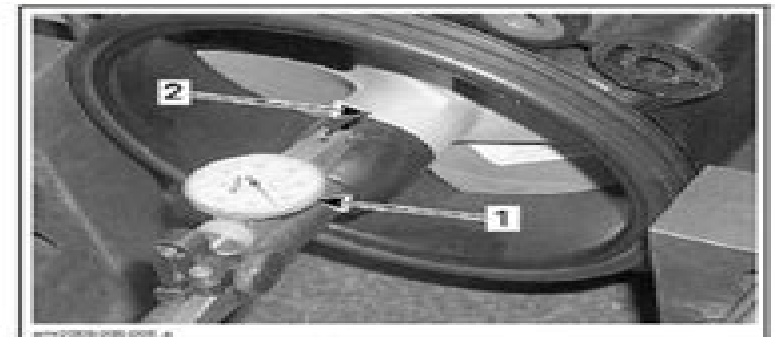
IMPELLER SHAFT RADIAL PLAY

Radial play is critical for jet pump life span.

To check radial play, remove jet pump.

Make sure impeller shaft turns freely and smoothly.

1. Retain housing in a soft jaw vise making sure not to damage housing lug.
2. Set a dial gauge and position its tip onto metal end, close to the end of the impeller hub.
3. Move shaft end up and down. Difference between highest and lowest dial gauge reading is radial play.



TYPICAL — MEASURING IMPELLER SHAFT RADIAL PLAY

1. Dial gauge
2. Measure close to impeller hub end

Seadoo Gts 1998 Service Manual

Puja Mehta



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 - The Rise of Digital Reading Seadoo Gts 1998 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Seadoo Gts 1998 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Seadoo Gts 1998 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Seadoo Gts 1998 Service Manual

- Personalized Recommendations
- Seadoo Gts 1998 Service Manual User Reviews and Ratings
- Seadoo Gts 1998 Service Manual and Bestseller Lists
- 5. Accessing Seadoo Gts 1998 Service Manual Free and Paid eBooks
 - Seadoo Gts 1998 Service Manual Public Domain eBooks
 - Seadoo Gts 1998 Service Manual eBook Subscription Services
 - Seadoo Gts 1998 Service Manual Budget-Friendly Options
- 6. Navigating Seadoo Gts 1998 Service Manual eBook Formats
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 - Seadoo Gts 1998 Service Manual Compatibility with Devices
 - Seadoo Gts 1998 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Seadoo Gts 1998 Service Manual
 - Highlighting and Note-Taking Seadoo Gts 1998 Service Manual
 - Interactive Elements Seadoo Gts 1998 Service Manual
- 8. Staying Engaged with Seadoo Gts 1998 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Seadoo Gts 1998 Service Manual
- 9. Balancing eBooks and Physical Books Seadoo Gts 1998 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Seadoo Gts 1998 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Seadoo Gts 1998 Service Manual
 - Setting Reading Goals Seadoo Gts 1998 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Seadoo Gts 1998 Service Manual

- Fact-Checking eBook Content of Seadoo Gts 1998 Service Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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