INTRODUCTION

This Shop Manual covers the following BOMBARDIER made SEA-DOO® Sport Boat:

- Speedster
- Challenger 1800
- Challenger 2000
- $\times 20$

MAXIMUM BOAT CAPACITY

Depending on model, the Sport boat maximum capacity label can be found on RH or LH side of operator position.



TYPICAL

HULL IDENTIFICATION NUMBER (H.I.N.)

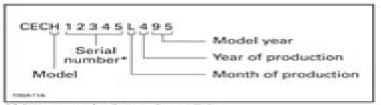
The Hull Identification Number (H.I.N.) is located at right hand rear side of hull.



TYPICAL

1. Hull Identification Number IN LN J.

Refer to the next illustration for a description of the serial number.



"A letter may also be used as a digit.

CEC indicates that boats are manufactured in USA.

Sea Doo X 20 2001 2002 Factory Service Repair Manual

JA Banks

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