# Pontiac Montana 2005-2009 Workshop Manual

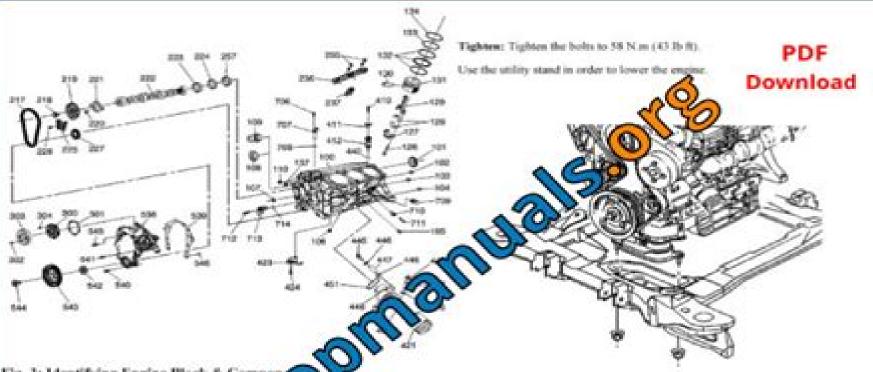


Fig. 3: Identifying Engine Block & Compon Courtesy of GENERAL MOTORS CORP

Acres 1944			-	
C 16/11	outs	Parket .	Dr. Sales	- 1

Calllest	omponent Name
100	Engine Bi
101	Camshal A. Cearing Hole Plug
102	Ensembly - Rear
103	F (10) Seek Oil Gallery Plug Assembly - Rear
104	assion Locating Pin
105	gine Block Coolant Drain Hole Plug
106	Oil Filter Bypass Hole Plug Assembly
107	Engine Block Oil Gallery Plug Assembly - Front
108	Engine Block Heater Plug

Fig. 31: Identifying Engine Mount Lower Nath
— Courtest of GENERAL MOTORS CORP.

Install the engine mount lower muts.

.... Tighten: Tighten the nots to 47 N.m (35 lb ft).

 Install the right engine splash shield. Refer to Splash Shield Replacement - Engine in Body Front End.

 Install the right front wheel and tire. Refer to Tire and Wheel Removal and Installation.

Connect the catalytic converter pipe to the engine exhaust manifold. Refer to Catalytic Converter Replacement in Engine Exhaust.

Lower the vehicle.

# Pontiac Montana Engine Repair Manual

**H Kauffman** 

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