

# PLANT ENGINEERING'S Interchangeable lubricants

Joseph L. Fossett, Senior Editor, Plant Engineering Magazine

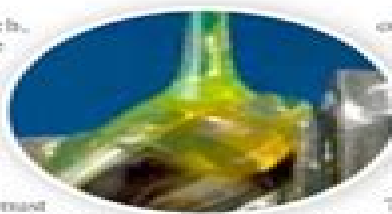
**W**hen, where, how much, and with what — these are the fundamental questions that have to be answered in equipment lubrication. The answers are normally provided by the builders of process and manufacturing equipment.

However, maintenance personnel must sometimes address the “with what” question when finding substitutes for previously used lubricants. This exclusive guide, published at 3-yr intervals, provides quick identification of major lubricant sources and cross referencing of products.

The ideal lubricant would last forever and retain all of its properties. In reality, leaks, evaporation, heat, oxidation, and contamination combine to limit its service life. Properly answering the “when” question requires monitoring, by means of oil analysis, which is a fundamental component of modern lubrication and preventive/predictive maintenance programs.

Regular laboratory analysis indicates the health of both lubricant and machine. Viscosity, contamination, oxidation, acidity, and metals content are examples of parameters analyzed.

The “where” and “how much” concerns are good candidates for the visual approach to total productive maintenance. For example, lube fittings, filler caps, oil cans, and grease guns can be color-coded for the type



of lubricant and the point of application. Captive plastic dirt caps for neck fittings are available in a variety of colors. Color-coding is often carried over to lube diagrams, which are laminated and attached to equipment or carried on lube routes.

## Using the guide

This exclusive guide presents products from 118 companies who responded to our request for information. Some chose not to respond and you will find them missing. Product names, listed in each category, were provided by the manufacturers.

Presenting the data does not reflect the quality of the lubricant, imply the performance expected under particular operating conditions, or serve as an endorsement. Lubricant and equipment manufacturers should be consulted for specific applications or questions.

## Viscosity a key factor

Viscosity is the property most widely accepted for identifying lubricants within a category. This characteristic serves as the basis for PLANT ENGINEERING magazine's product listings. Viscosity can be specified in several ways. The Viscosity/grade comparison chart compares commonly used systems. In this guide, lubricants within each category are arranged according to ISO viscosity grade, with the corresponding Saybolt viscosity shown for reference.

Viscosity/grade comparison chart

ISO viscosity grade	Kinematic viscosity Cst @ 40°C	Saybolt viscosity SUS @ 100 F	Gear lubricant specification	EP gear lubricant	Worm gear lubricant
2	1.98-2.42	32	-	-	-
3	2.69-3.52	36	-	-	-
5	4.14-5.56	46	-	-	-
7	5.12-7.48	50	-	-	-
10	9-11	68	-	-	-
15	13.5-16.5	75	-	-	-
22	19.8-24.2	100	-	-	-
32	28.8-35.2	150	-	-	-
46	41.4-50.6	215	AGMA 1	-	-
68	61.2-74.8	315	AGMA 2	EP 2	-
100	90-110	460	AGMA 3	EP 3	-
150	135-165	700	AGMA 4	EP 4	-
220	198-242	1000	AGMA 5	EP 5	-
320	288-352	1500	AGMA 6	EP 6	-
460	414-506	2150	AGMA 7	EP 7	Comp 7

Note: This guide covers only mineral oil-based products. A similar viscosity guide is published for synthetic lubricants (PE, July 2003, p. 46, PEI 0003). The guide is available on our web site at [plantengineering.com](http://plantengineering.com). Email the authors, and then submit the July 2003 issue.

# Plant Engineering Magazine Interchangeable Lubricants Guide

**Patrick Vollmar**



## **Plant Engineering Magazine Interchangeable Lubricants Guide:**

The Enigmatic Realm of **Plant Engineering Magazine Interchangeable Lubricants Guide**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing lacking extraordinary. Within the captivating pages of **Plant Engineering Magazine Interchangeable Lubricants Guide** a literary masterpiece penned by a renowned author, readers set about a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting effect on the hearts and minds of those that partake in its reading experience.

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