

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
 TWO questions form each Part – A and Part - B.*

PART - A

1.
 - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
 - b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
 - c. List various factors influencing tool – life. Explain any one of them. (06 Marks)
2.
 - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
 - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
 - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
 - a. Differentiate between capstan and turret lathes. (05 Marks)
 - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
 - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
 - a. List various drilling machines. (05 Marks)
 - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
 - c. Sketch and mention the application of the drilling machine operations – counter boring reaming and trepanning. (09 Marks)

PART - B

5.
 - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
 - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
 - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
 - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
 - b. Sketch a centre type – cylindrical grinding machine indicating parts. (08 Marks)
 - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
 - a. Sketch and explain vertical lapping machine. (08 Marks)
 - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
 - c. List the uses of lapping process. (05 Marks)
8.
 - a. Mention any five non – traditional machining processes. (05 Marks)
 - b. Explain AJM with a neat sketch. (10 Marks)
 - c. What are the applications of non traditional machining methods? (05 Marks)

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Rolf Wuthrich, Carole El Ayoubi



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Numerical Methods for Engineering and Data Science guides students in implementing numerical methods in engineering and in assessing their limitations and accuracy particularly using algorithms from the field of machine learning The textbook presents key principles building upon the fundamentals of engineering mathematics It explores classical techniques for solving linear and nonlinear equations computing definite integrals and differential equations Emphasis is placed on the theoretical underpinnings with an in depth discussion of the sources of errors and in the practical implementation of these using Octave Each chapter is supplemented with examples and exercises designed to reinforce the concepts and encourage hands on practice The second half of the book transitions into the realm of machine learning The authors introduce basic concepts and algorithms such as linear regression and classification As in the first part of this book a special focus is on the solid understanding of errors and practical implementation of the algorithms In particular the concepts of bias variance and

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23,666-49,436 ,1988 *Gas World* ,1927 Fitter Trade VOLUME-II Solved Papers YCT Expert Team , 2023 24 ITI Fitter Trade VOLUME II Solved Papers Editor & Publisher ,1925 The fourth estate **Fundamentals of Machine Learning** Mr. Rohit Manglik,2023-05-23 This book offers a detailed exploration of fundamentals of machine learning focusing on key concepts methodologies and practical implementations relevant to modern engineering and technology practices

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