



Ref. No.	Parts No.	Names of Parts	Ref. No.	Part No.	Names of Parts
1	640027x x x	Bed cap (under presser bar lifter)	14	640005047	Hook race cover pin
2	605071004	Flat head set screw	15	605011007	Free arm cover set screw holder pin
3	000067717	Pin head set screw 4 X 10	16	000111108	Hexagonal socket screw
4	640601x x x	Bed cover (unit)	17	640607x x x	Base (unit)
5	640002x x x	Bed cover	18	640011x x x	Base
6	640003005	Needle plate	19	701179004	Base rubber cap
7	681009008	Flat head set screw	20	618039001	Base rubber cushion
8	605020205	Free arm plug	21	000100702	+ pin head small screw 6 X 10
9	609034008	Bed cap (under balance wheel)	22	640032003	Base lid
10	000103705	+ binding head small screw 4 X 5	23	000078205	+ binding head small screw 3 X 4
11	640006008	Shuttle race cover spring	24	000077525	+ pin head small screw 4 X 6
12	640609x x x	Shuttle race cover (unit)	25	640033x x x	Extension table
13	640004x x x	Hook race cover			

# New Home Sewing Machine 640 Manual

**S Ashworth**



## **New Home Sewing Machine 640 Manual:**

## **New Home Sewing Machine 640 Manual** Book Review: Unveiling the Magic of Language

In an electronic era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**New Home Sewing Machine 640 Manual**," written by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we shall delve to the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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