NES

Tension Testing Methods of Weld Zone

1. SCOPE

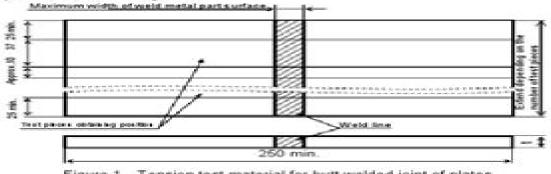
This Standard specifies the tension testing methods of the weld zone.

2. CLASSIFICATION OF TESTS

Tests shall be classified as shown in the table below.

	Table Classification	of tests	
Classification	Test material	Test piece	Remarks
Tension test for butt welded joint of plates	No. 1 test material	No. 1 test piece	
Tension test for butt welded joint of tubes	No. 2 test material	No. 2A test piece	Less than 50 mm O.D.
		No. 28 test piece	50 mm min. O.D. and less than 9 mm thickness
		No. 20 test piece	50 mm min. O.D. and 9 mm thickness min.
Tension test for spot welded joint of plates	_	No. 4 test piece	5 mm max, thickness (cross tension test)

- 3. TEST MATERIAL AND TEST PIECES
- 3.1 The test material of butt welded joint of plates shall be prepared as shown in Figure 1, and the test piece shall be prepared as shown in Figure 2.





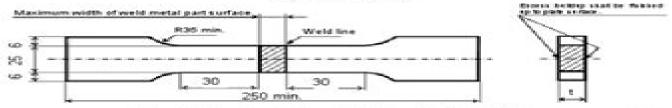


Figure 2 Tension test piece for butt welded joint of plates (No. 1 Test piece)

Unit: mm

White more

Remark: Test piece No. 1 shall be in accordance with JIS Z 3121 1A and ISO 4136.

Normative References and References: See page 5.

Nissan Engineering Standard D0015

Yijin Wang

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Table of Contents Nissan Engineering Standard D0015

- 1. Understanding the eBook Nissan Engineering Standard D0015
 - The Rise of Digital Reading Nissan Engineering Standard D0015
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Nissan Engineering Standard D0015
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Nissan Engineering Standard D0015
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Nissan Engineering Standard D0015
 - Personalized Recommendations
 - Nissan Engineering Standard D0015 User Reviews and Ratings
 - Nissan Engineering Standard D0015 and Bestseller Lists

- 5. Accessing Nissan Engineering Standard D0015 Free and Paid eBooks
 - Nissan Engineering Standard D0015 Public Domain eBooks
 - Nissan Engineering Standard D0015 eBook Subscription Services
 - Nissan Engineering Standard D0015 Budget-Friendly Options
- 6. Navigating Nissan Engineering Standard D0015 eBook Formats
 - o ePub, PDF, MOBI, and More
 - Nissan Engineering Standard D0015 Compatibility with Devices
 - Nissan Engineering Standard D0015 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Nissan Engineering Standard D0015
 - Highlighting and Note-Taking Nissan Engineering Standard D0015
 - Interactive Elements Nissan Engineering Standard D0015
- 8. Staying Engaged with Nissan Engineering Standard D0015
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Nissan Engineering Standard D0015
- 9. Balancing eBooks and Physical Books Nissan Engineering Standard D0015
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Nissan Engineering Standard D0015
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Nissan Engineering Standard D0015
 - Setting Reading Goals Nissan Engineering Standard D0015
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Nissan Engineering Standard D0015
 - Fact-Checking eBook Content of Nissan Engineering Standard D0015
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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