

Nissan Pulsar 1990-1995 Workshop Manual

Assembly (Cont'd)

2. Assemble connecting rod into crankshaft and clip.
 - Standard: 0.005 - 0.006 mm (0.0002 - 0.0003 in)
 - Limit: 0.01 mm (0.0004 in)
 - If beyond the limit, replace crank bearing with a new one.

3. Mount connecting rod bearings in connecting rod and crankshaft and clip.
 - Standard: 0.01 mm (0.0004 in) clearance on each side is required.
 - Mount bearings on crank side in connecting rod clips and on both sides of bearing.

4. Mount pistons with connecting rods.
 - Mount piston with connecting rod pin into crank hole.
 - Be careful not to scratch cylinder wall by connecting rod.
 - Arrange so that piston head is on proper side of crank hole at top.

5. Tighten connecting rod bolts.
 - 1. Tighten connecting rod bolts to 10 N·m (7.2 ft·lb) torque.
 - 2. Tighten connecting rod bolts to 10 N·m (7.2 ft·lb) torque.
 - 3. Tighten connecting rod bolts to 10 N·m (7.2 ft·lb) torque.
 - 4. Tighten connecting rod bolts to 10 N·m (7.2 ft·lb) torque.
 - 5. Tighten connecting rod bolts to 10 N·m (7.2 ft·lb) torque.

6. Assemble connecting rod into crankshaft.
 - Standard: 0.005 - 0.006 mm (0.0002 - 0.0003 in)
 - Limit: 0.01 mm (0.0004 in)
 - If beyond the limit, replace connecting rod with a new one.

CRANK



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1. Crankshaft
2. Connecting rod
3. Piston
4. Crank pin

5. Assembly nut
6. Assembly washer
7. Assembly clip
8. Assembly clip

9. Assembly nut
10. Assembly washer
11. Assembly clip
12. Assembly clip

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