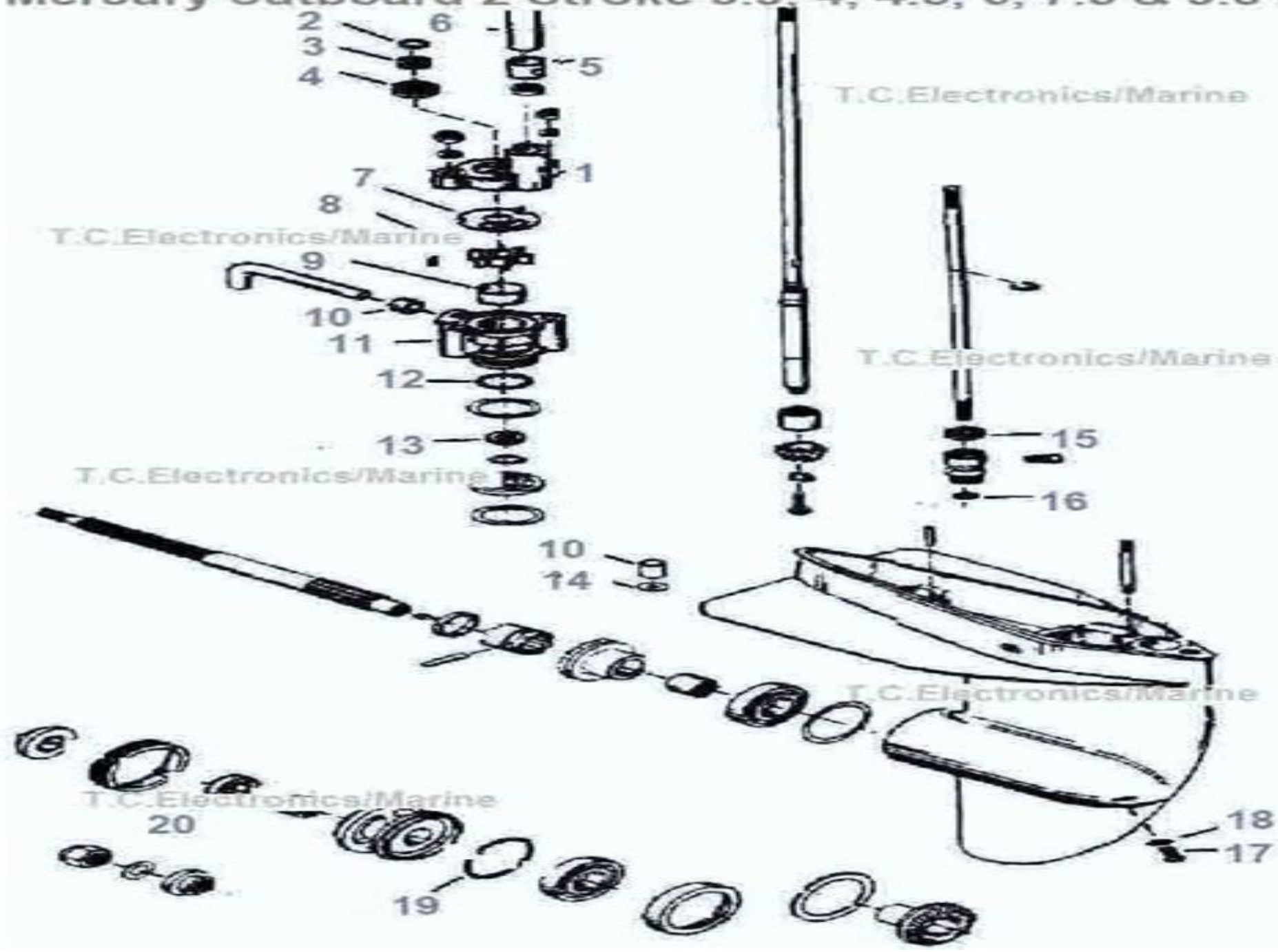


Mercury outboard 2 Stroke 3.9, 4, 4.5, 6, 7.5 & 9.8 h

This diagram illustrates the exploded view of a Mercury outboard motor assembly. The components are numbered 1 through 20, showing the hierarchical assembly from the internal engine parts at the top to the external hull and propeller at the bottom. The diagram includes several watermarks for 'T.C. Electronics/Marine'.

Key components and their assembly sequence (from top to bottom):

- Engine Components (1-13):** Includes the cylinder head (1), piston and connecting rod (2, 3, 4, 5, 6, 7), crankshaft (8), and various bearings and seals (9, 10, 11, 12, 13).
- Shaft and Gear Components (14-16):** Includes the propeller shaft (14), intermediate shaft (15), and gear components (16).
- Hull and Propeller Components (17-20):** Includes the lower unit housing (17), propeller (18), and various seals and bearings (19, 20).



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E Durkheim



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