

Operation & Maintenance Manual

DEX-098

3408 and 3412 Industrial and EPG Diesel Engines

3408-UP
3412-UP
7521-UP
8121-UP

IMPORTANT SAFETY NOTICE

Most accidents involving engine operation are caused by failure to observe basic safety rules or precautions. An accident can often be avoided by recognizing potentially hazardous situations before an accident occurs.

Improper operation is dangerous and could result in injury or death.

READ AND UNDERSTAND ALL SAFETY PRECAUTIONS AND WARNINGS BEFORE OPERATING THIS ENGINE.

Basic safety precautions are outlined in the "Safety" Section of this Guide and in the description of operations where hazards exist. Warning labels have also been put on the engine to provide instructions and to identify specific hazards which, if not heeded, could cause bodily injury or death to you or other persons. These warnings in the Guide and on the engine covers are identified by the number .

Operations that may result only in engine damage are identified by Caution labels on the engine and in the Guide.

Caterpillar cannot anticipate every possible circumstance that might involve a potential hazard. The warnings in this Guide and on the engine are therefore not all inclusive. If an operation is not performed as specifically recommended by Caterpillar, you must satisfy yourself that it is safe for you and others. You should also ensure that the engine will not be damaged or made unsafe by the method of operation you choose.

WARNING

The proper and safe lubrication and maintenance procedures for this engine, as prescribed by Caterpillar, are outlined in the "Lubrication & Maintenance" Section of this Guide.

Improper performance of lubrication or maintenance procedures is dangerous and could result in injury or death. Read and understand the "Lubrication & Maintenance" Section before performing any lubrication or maintenance.



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