

CONTROL ELEMENTS OF MACHINE

- 1. Lever for selection of metric or Whitworth thread,
- 2. Control of direction of rotation of lead rod
- 3. Change of feed ratio 1:1, 1:8
- 4., 5. Selection of different steps of spindle speed
- 6. Selection of different steps of spindle speed
- 7. Coolant pump motor switch
- 8. Push-button for starting machine, with pilot light
- 9. Thermal protector switch
- 10. Push-button for stopping the machine
- 11. Wheel of manual, longitudinal feed of top slide
- 12. Lever for securing the tailstock sleeve position
- 13. Fastening of tailstock
- 14. Hand wheel for adjusting tailstock sleeve
- 15. Master switch of electric connection

- 16., 17. Setting of size of feed or lead of thread
- 18. Switching-over of drive to feed shaft or lead screw
- 19. Lever for controlling the clutch
- 20. Wheels of manual cross feed
- 21. Release and engaging of lead screw nut
- 22. Control of power feeds
- 23. Wheel of manual slide feed
- 24. Lever of clutch control
- 25. Lead rod
- 26. Lead screw
- 27. Screw for offset of tailstock
- 28. Disconnecting rod
- 29. Chip pan
- 30. Cooling
- 31. Lighting

Operating Manual For Lathe

Tobias Bleicker

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Turret Lathe Operator's Manual James Russell Longstreet, 1952

Technical Manual United States Department of the Army, 1970

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