A double stage gear reducer with an output vertical shaft as shown in the figure below, is driven by an electric motor (uniform drive) that rotates at <u>n<sub>motor</sub></u> rpm with a Power equals to <u>P</u> Watt. the machine is considered as a <u>moderate shock</u> driven machine. The two stage gear reducer is commercial enclosed gearing. The first reducer is a bevel gear set, while the second is a helical gear set.

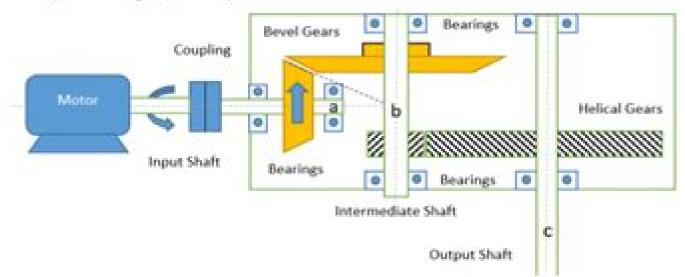
The straight bevel gear set is composed of a pinion on shaft (a) with  $N_0$  teeth and a driven gear on shaft (b) with  $N_0$  teeth. The face width is to be deduced (smaller of 10m and  $N_0/3$ ),  $20^\circ$  pressure angle, and a module of m mm.

The Helical gear set consists of a pinion on shaft (b) with 20 teeth and a driven gear on shaft (C) with 120 teeth. The face width is 40 mm, 20° pressure angle, ψ Helix angle (Hand) and a 4 mm normal module.

The bevel and Helical gear sets are manufactured from AISI 1040 Q&T steel with S<sub>st</sub>=779 MPa, E=207 GPa ,v=0.3. The Gear Material is **Grade 1 through-hardened steel** with surface hardness of H<sub>Bp</sub> (pinion) and H<sub>Bg</sub> (gear). Gears are manufactured with quality number Q<sub>s</sub>=9, all teeth are crowned. The gearbox is adjusted at assembly and the required life of the gear sets is 12000 working hours, with a reliability of 90%.

It is required to determine:

- The output rotational direction, speed and torque.
- The magnitude and directions of the forces acting on shaft (b)
- The safety factor due to bending and surface fatigue of the first stage (Bevel gear-set pinion and gear).
- The safety factor guarding against bending fatigue only of the second stage (Helical gearset pinion and gear) (Use Cpm=1).



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