

3. Pull up on the connector end of the IAC and gently pull it out of the throttle body.
4. Remove connector from IAC sensor.
5. For installation, reverse the removal procedure. Pay attention to the following:
6. Align sensor pins in their holes.

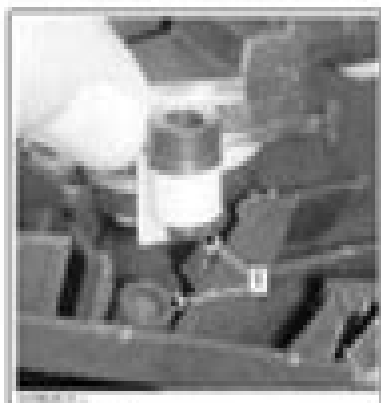


FIGURE 1: Pull up on IAC

7. Press sensor into position until locking tabs are engaged. Ensure it is properly locked in place.
8. Route harness through the notched bracket.



FIGURE 2: IAC installed

9. When installation is complete, ensure throttle body functions properly.

TAS Replacement (X Package Only)

TAS Removal

1. Remove the 3 screws in the front of the upper throttle housing.



FIGURE 1: Remove front screws

2. Remove the screws at back of the throttle body.

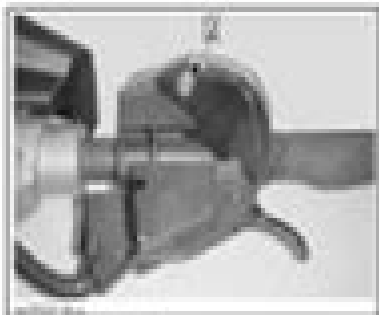


FIGURE 2: Remove the screws

NOTE: Do not try to pull the cover off the housing at this time or damage to the cover will exist.

3. Hold back of the housing open to prevent it from falling off the throttle body when removing the upper housing in the following step.

4. Using a small screwdriver, unlock the tab that retains the upper housing and pull the upper housing off.

NOTE: As you remove the upper housing, hold on to the housing cover to prevent it from falling off the throttle body.

5. Gently pull TAS out of the throttle body.


FIGURE 1: TAS Removal
Fig. 2: TAS Removal (X Package Only)

6. Remove the connector from the TAS.

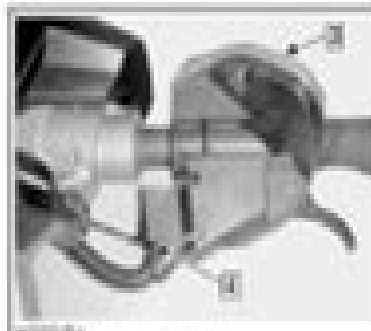


FIGURE 2: Remove the connector

TAS Installation

Installation is the reverse of the removal process; however, pay attention to the following:

1. Insert connector on TAS and ensure wiring is properly positioned in throttle body housing.


FIGURE 1: Insert TAS into throttle body
Fig. 2: Insert TAS in

2. Remove the housing cover from the throttle body.



FIGURE 2: Throttle body cover

3. Remove the two pins that retain the TAS in the throttle body housing.

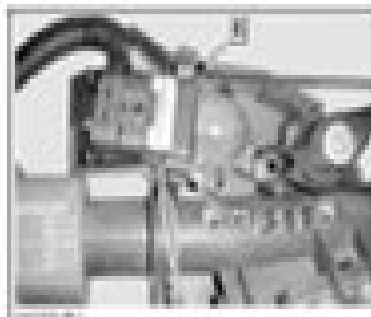


FIGURE 3: Remove retaining pins

4. Pull up on the connector end of the TAS.

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