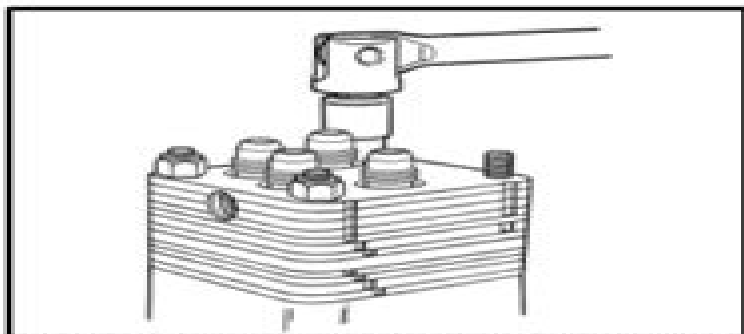


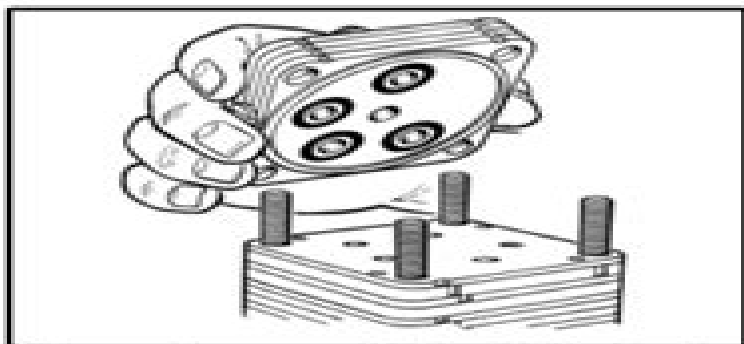
2. Loosen the plug (6) assembly in the port cover (2) for disassembly after the port cover is removed.



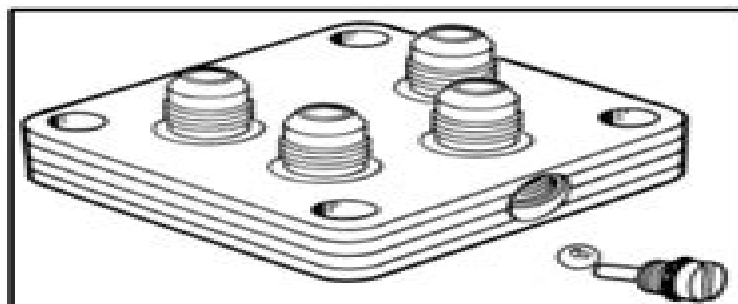
3. Remove the four nuts (1) that hold the port cover (2) to the unit. Do not damage the ports.

CAUTION

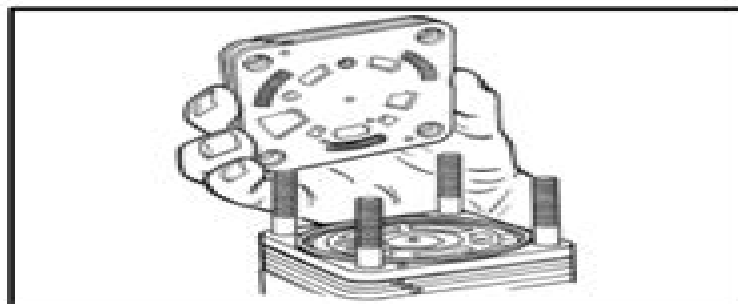
The nuts (1) are a special lock nut. Use only approved parts as replacement nuts.



4. Remove the port cover (2). Discard the four O-rings and the seal ring.



5. Remove the loosened plug (6) and O-ring from the port cover. Do not lose the steel check ball (5) as it falls from its cavity. Inspect the port cover for wear and damage. Replace damaged parts.



6. Carefully lift the port manifold (8) from the unit.

NOTE: The three springs can become disengaged when the port manifold is removed. Do not permit the loss of the three springs (9).

Remove the three springs from the port manifold. Inspect the springs for damage or distortion.

NOTE: Keep the three springs from the port manifold separate from the three springs you will remove from the isolator manifold. The three springs in the port manifold are 19 mm (0.75 in) in length. The three springs in the isolator manifold are 13 mm (0.50 in) in length. If any of the springs are damaged, the springs in both the port manifold and the isolator manifold must be replaced.

Inspect the port manifold. The rotation of the valve plate will normally polish a pattern in the port manifold. An acceptable part can have this pattern if there are not scratches, grooves, or other damage.

Repair Manual E1

S Ashworth

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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