

MANUAL CYLINDRICAL GRINDING MACHINE



CYLINDRICAL GRINDING MACHINE

GENERAL

SPECIFICATIONS

MODEL

PMT/340/130/M

Maximum grinding Length

mm

300

Height of centre

mm

130

Max. distance between centers

mm

340

TABLE

Max. Swivel of Table

deg

+ 6

Table Traverse

Manually by high precision rack & pinion.

Guide ways coating

Tungite -B slide way coated on both moveable slides to prevent stick slip motion.

GRINDING WHEEL

Diameter

mm

350

Width

mm

25

Bore

mm

127

Wheel Speed

mm

1900 - 2100

GRINDING WHEEL HEAD

Grinding Wheel
Head Bearings

Wheel head Spindle made of alloy steel, specially heat treated, case carburizing, ground, lapped and cartridge type spindle, grease lubricated fitted with high precision imported P4 grade matched pair angular contact bearings of 1 pair in front and 1 pair at rear, which give very high accuracy and excellent surface finish to the work piece.

Operating Manual Cylindrical Grinding Machine

Guillaume Favre



Operating Manual Cylindrical Grinding Machine:

Machine Shop Practice Karl Hans Moltrecht, 1981 Details the skills involved in operating milling cutters planers lathes shaper tools boring machines grinding wheels and drills *Operations Manual for Placement of the Physically Handicapped* United States Civil Service Commission. Medical Division, 1944 **CNC Machining Handbook** James Madison, 1996 A reference handbook detailing CNC machining centers commonly used CNC commands and related production tooling Written for programmers engineers and operators the reference supplies basic theory and procedures covering milling boring turning grinding and CNC tooling The CNC commands are referenced by graphical representation of the toolpath and generic commands are cross referenced by industry standard formats Includes illustrations Lacks an index Annotation copyright by Book News Inc Portland OR Tool and Manufacturing Engineers Handbook: Machining Thomas J.

Drozda, 1983-05-02 Part of the renowned Tool and Manufacturing Engineers Handbook Series the Machining Vol 1 helps you apply cost effective techniques to achieve the best results for over 100 traditional and nontraditional machining processes Chapters include Principles of Metalcutting and Machinability Tolerance Control Cutting Tool Materials Sawing Broaching Planing Shaping and Slotting Turning and Boring Milling Grinding Threading Gear and Spline Production Nontraditional Machining Machine Loading and Unloading Machine Rebuilding and much more **Operator's Manual** , 1991

Operator's Manual , 1992 *DA Pam* , 1967 *Index of Technical Publications* United States. Department of the Army, 1977 Trade Specifications and Occupational Index of Professions and Trades in the Army United States. Adjutant-General's Office, 1918 Trade Specifications and Index of Professions and Trades in the Army United States. Adjutant-General's Office, 1918 **Trade Specifications and Index of Professions and Trades in the Army** , 1918

Grinding Technology Stephen Malkin, Changsheng Guo, 2008 Presenting a comprehensive treatment of grinding theory and its practical utilization this edition focuses on grinding as a machining process using bonded abrasive grinding wheels as the cutting medium It provides a description of abrasives and bonded abrasive cutting tools *Dictionary of Occupational Titles* , 1991 Supplement to 3d ed called Selected characteristics of occupations physical demands working conditions training time issued by Bureau of Employment Security **Federal Register** , 1963 *Workshop Machining* David Harrison, 2021-12-14 Workshop Machining is a comprehensive textbook that explains the fundamental principles of manually operating machinery to form shapes in a variety of materials It bridges the gap between people who have traditional toolmaking skills and those who have been trained in programming and operation of CNC machines in a focused production environment rather than general machine shop Using a subject based approach David Harrison intuitively guides readers and supplies practical skills The chapters cover everything from the basic machine controls to advanced cutting operations using a wide range of tooling and work holding devices Theory and practice are shown via a mixture of diagrams text and illustrated worked examples as well as through exercises The book is ideal for students and lecturing staff who participate in

or lead practical machining sessions and for those who wish to further develop their machining skills It also serves as an excellent reference to understand the principles and limitations of producing shapes with cutters that move in a limited combination of linear and radial paths **Comprehensive Export Schedule** ,1964 **Monthly Catalog of United States Government Publications** ,1993 *Machinery* ,1909 Monthly Catalogue, United States Public Documents ,1992
 Machinery Lester Gray French,1922

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