

SEA KING 3.5 AND 4 HP

Year Produced	3.5 hp	4 hp
1978	----	52004
1979	----	52004A
1980	----	52004B
1981	52003	52004C
1982	----	52004D
1983	----	52004
1984	----	52004

CONDENSED SERVICE DATA

TUNE-UP

Hp/rpm	3.5/4500
Bore - Inches	2
Stroke - Inches	1-19/32
Number of Cylinders	1
Displacement - Cu. In.	5.0
Compression at Cranking Speed (Average, with recoil starter)	110-125 psi
Spark Plug:	
Champion	L86
Electrode gap	0.030
Magnetoc:	
Breaker point gap	0.020 in.
Fuel-Oil Ratio	50:1

TIGHTENING TORQUES

(All Values in Inch-Pounds)

Connecting Rod	75-85
Cylinder Head	130
Flywheel nut	204
Main Bearing Bolts	70
Spark Plug	120-180
Standard Screws:	
6-32	9
10-24	30
10-32	35
12-24	45
¼-20	70
5/16-18	160
¾-16	270

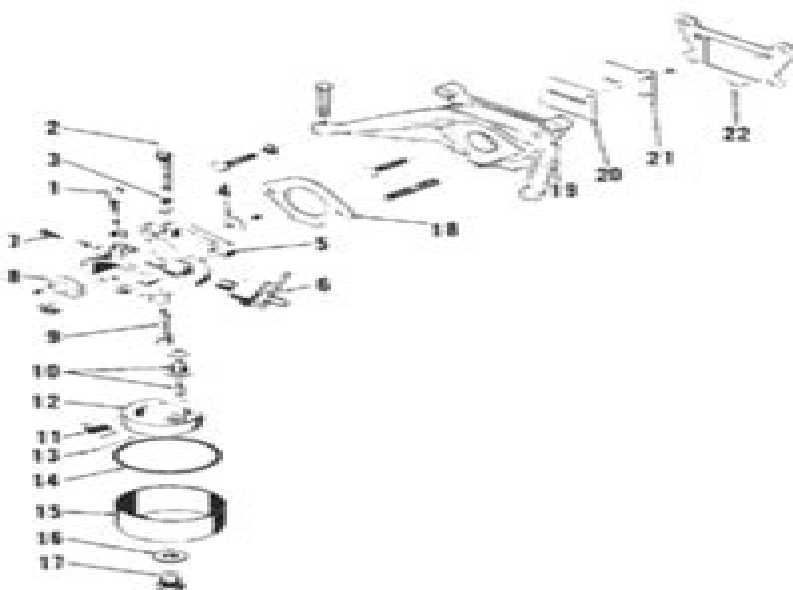


Fig. SK6-1 - Exploded view of carburetor.

1. Choke shaft
2. Throttle shaft
3. Spring
4. Throttle plate
5. Carb. body
6. Fuel valve
7. Idle mixture screw
8. Choke plate
9. Needle
10. Fuel inlet valve
11. Float spring
12. Float
13. Float pin
14. Gasket
15. Float bowl
16. Washer
17. High speed jet
18. Gasket
19. Intake manifold
20. Speed jet
21. Gasket
22. Gasket

LUBRICATION

The power head is lubricated by oil mixed with the fuel. One-sixth (1/6) pint of two-stroke engine oil should be mixed with each gallon of gasoline. Manufacturer recommends use of no-lead automotive gasoline although regular or premium grade gasoline may be used if octane rating is 85 or higher. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by oil contained in the gearcase. Manufacturer recommends Chrysler Outboard Gear Lube for use in gearcase. The gearcase should be drained and refilled every 100 hours or once each year, and fluid maintained at the level of the upper (vent) plug hole.

FUEL SYSTEM

CARBURETOR. Refer to Fig. SK6-1 for an exploded view of carburetor. Initial setting of idle mixture screw (7) is one turn open. High speed mixture is controlled by high speed jet (17). Adjust idle speed so engine idles at 800-1200 rpm.

Sea King Outboard Motor Repair Service Manual Seaking

Jiyuan Zhang



Sea King Outboard Motor Repair Service Manual Seaking:

Library Journal ,1986 *Diver* , **Commerce Business Daily** ,1999-03 *Popular Mechanics* ,1964-04 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Flying Magazine** ,2000-05 **Backpacker** ,2001-03 Backpacker brings the outdoors straight to the reader s doorstep inspiring and enabling them to go more places and enjoy nature more often The authority on active adventure Backpacker is the world s first GPS enabled magazine and the only magazine whose editors personally test the hiking trails camping gear and survival tips they publish Backpacker s Editors Choice Awards an industry honor recognizing design feature and product innovation has become the gold standard against which all other outdoor industry awards are measured **All Hands** ,1948-06 **The AOPA Pilot** Aircraft Owners and Pilots Association,1974

"The" Illustrated London News ,1854 **National Fisherman** ,1986-11 *Outboard Motor Service Vol 2 Ed 11* Penton Staff,2000-05-24 Vintage marine outboard motors 30 horsepower and above produced from 1969 1989 **Outboard Motors Maintenance and Repair Manual** Jean-Luc Pallas,2006-12-13 The aim of this book with its superb step by step photographs and detailed diagrams is to enable every owner to understand the workings of an outboard motor 2 or 4 stroke and be able to fix it with relative ease It includes an explanation of the different parts that make up the engine and how they interact how fuel is transformed into propulsion regular maintenance and repair worksheets to help even the most mechanically ignorant to work on their outboard engine with confidence the most common causes of breakdown troubleshooting tables to allow you to diagnose and fix the most common engine problems and advice on how to winterize your outboard in one short afternoon After reading this book your outboard will no longer be a potential bother to you but an ally for better boating AC Maintenance & Repair Manual for Outboard Motors Jean Luc Pallas,2013-08-10 The aim of this book with its detailed step by step colour photographs and diagrams is to enable every owner to fix their outboard motor with ease Troubleshooting tables help diagnose potential problems and there is advice on regular maintenance and winterising and repair Jean Luc Pallas s enthusiasm for passing on his knowledge as well as his clear explanations precise advice and step by step instructions make this a unique book Owner's Guide Wards Sea King 5 H.p. Standard Outboard Motor, Model GG-9003A. ,1957 *Outboard Motor Service Manual* Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are outlined in this informative manual Specifications and step by step repair procedures are included for hundreds of models Volume I covers models with less than 30 hp **Outboard Motor Service Manual** ,1991 Complete Guide to Outboard Motor Service & Repair Paul Dempsey,1975-01-01 **Outboard Engines** Edwin R. Sherman,1997 Outboard Engines fills the gap between owner s manuals that don t even tell you how to change a spark plug and professional shop manuals that detail how to do a complete rebuild It covers basic principles and

techniques for a wide variety of outboards four stroke as well as two stroke with the emphasis on maintenance and advanced troubleshooting Ed Sherman s clear explanations and diagrams take you step by step through the basics and beyond helping you track down even the most elusive problems a modern outboard can throw in your way his methodical approach can save you a world of frustration and peril as well as time and a half weekend mechanics charges Outboard Motor Service Manual Intertec Publishing Corporation,1985-10-01 **Understanding the Outboard Motor** Eugene Stagner,1985

Reflecting the latest advances this practical manual on outboard mechanics explains the technical theory of operation necessary to prepare for certification or re certification tests It empowers users with a basic understanding that will help them troubleshoot and repair quickly and with confidence Chapter topics include the general use and maintenance of outboard motors two stroke and four stroke operation two stroke and four stroke powerhead electricity electronics for the technician the marine battery starter system alternator charging system ignition systems fuel system operation tune up midsection lower unit trim and tilt system propeller performance and boat performance problems For outboard mechanics boat owners and marine dealerships

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Sea King Outboard Motor Repair Service Manual Seaking Introduction

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