

INSTRUMENTS AND CONTROLS

LP Gas Engine Tractors

SAFETY RELIEF VALVE

The relief valve is a safety device to protect the tank from excessive vapor pressure due to excessive heat. It allows vapor in the tank to escape should the pressure in the tank rise above 312 pounds per square inch. It will reseal itself automatically, when the tank pressure returns to normal.

VAPOR RETURN VALVE

The vapor return valve is used to connect the vapor space in the tractor tank with the vapor space in the storage tank. This equalizes the pressure in the two tanks, permitting transfer of fuel by gravity or reducing the

pump pressure required to transfer fuel. A built-in excess flow valve closes if the flow through the valve becomes excessive. A screw cap (with attached chain) is also provided to exclude dirt.

VAPOR AND LIQUID SERVICE VALVES

Internal tank piping delivers vapor from the top of the tank to the vapor service valve. Liquid from the bottom of the tank is delivered to the liquid service valve. External fuel lines connect both valves to the inlet port of the fuel filter. Both service valves have excess flow valves which close if the flow through them becomes excessive.

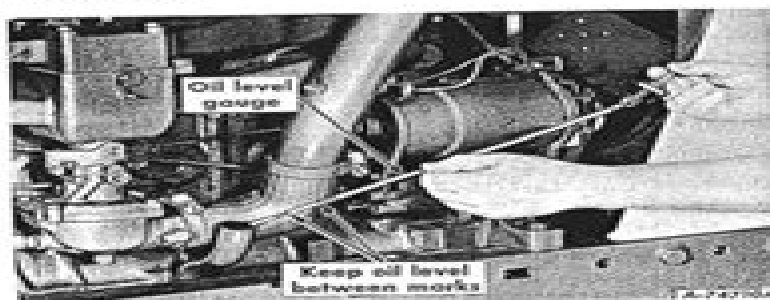
BEFORE OPERATING THE TRACTOR

TRACTOR BREAK-IN PROCEDURE

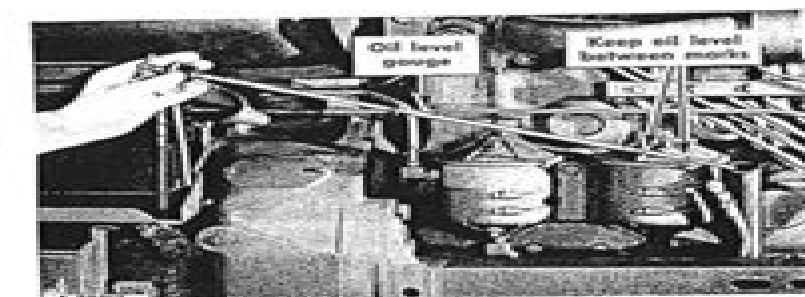
Never operate an engine immediately under full load, break it in carefully as shown in the table below. Do not overload the engine at any time.

Period	Engine r.p.m.	Load	Remarks
1st hour	3/4 of rated	None	Operate tractor in the higher gears.
2nd and 3rd hours	3/4 of rated	Light	Operate tractor two full gear speeds below normal for load connected to drawbar.
4th through 25th hours	Full	Medium	Operate tractor one full gear speed below normal for load connected to drawbar.

LUBRICATION



Illustr. 8
Crankcase oil level gauge. (gasoline and LP Gas engines).



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Crankcase and oil level gauge. (diesel engine).

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