

CLYMER®

# MERCURY/MARINER

## 2-STROKE OUTBOARD SHOP MANUAL

**2.5-60 HP • 1994-1997 (Includes Jet Drive Models)**

2.5 HP  
3.3 HP  
4 HP

5 HP  
6 HP  
8 HP

9.8 HP  
15 HP  
20 HP

25 JET  
25 HP  
30 HP

30 JET  
40 HP  
45 JET

50 HP  
60 HP

This easy-to-use manual can save you money in maintenance and repair bills. Step-by-step procedures and detailed illustrations guide you through every job. Inside you'll find:

### Quick Reference Data

The specifications you need most on specially marked pages.

### General Information

Manual organization, lubricant types, corrosion prevention and propeller theory and design.

### Tools and Techniques

Common tools, tool equipment, shop safety and mechanic's tips.

### Troubleshooting

Easy-to-follow test and charts guide you from symptoms to solutions.

### Lubrication, Maintenance and Tune-up

All the tasks required for safety and top performance.

### Synchronization and Linkage Adjustments

Fuel and ignition system synchronization and adjustments to ensure top performance.

### Fuel System

Complete overhaul procedures for fuel pumps and carburetors. Complete service procedures for float valves, bleed systems and enrichment systems.

### Ignition and Electrical Systems

Testing and replacement procedures for starting, charging and ignition systems.

### Power Head

Complete power head overhaul procedures for all models.

### Lower Gearcase and Jet Drive Units

Complete drive train overhaul and adjustment procedures.

### Power Trim and Tilt and Power Steering Systems

Electrical and hydraulic system service and parts replacement.

### Oil Injection System

Maintenance, adjustment, troubleshooting and parts replacement procedures.

### Manual Rewind Starter and Remote Control

Manual starter disassembly and reassembly, starter rope and rewind spring replacement procedures. Maintenance and adjustment of factory control boxes including shift and throttle control boxes.

### Index

Reference and cross-reference to all major sections of the manual.

### Wiring Diagrams

Complete schematics for all models.

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**R Sanford**



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