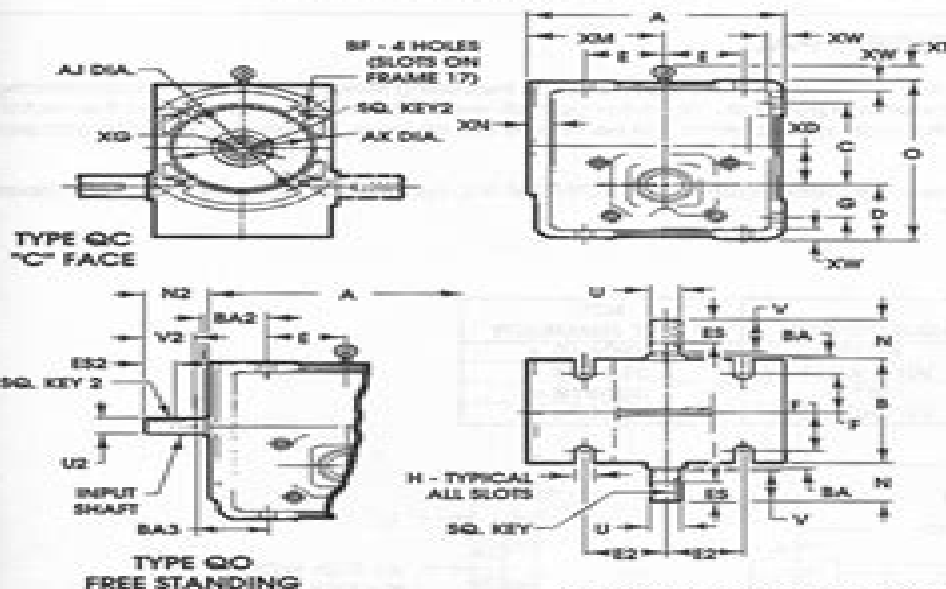


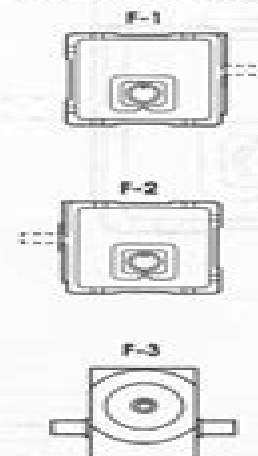
TORQube Dimensions

STANDARD F-1 ASSEMBLY



ASSEMBLY POSITIONS

FOR MOUNTING POSITIONS,
REFER TO PAGE C9



ALL DIMENSIONS ARE IN INCHES

FRAME	B	C	D	E	E2	F	G	H	N	O	U	V MIN.	BA	ES MIN.
17	4-3/4	3-3/4	2-1/2	2-1/8	2-1/8	1-13/16	1-1/2	7/16	2-1/16	7-1/4	7/8	1-29/32	5/8	1-21/32
26	5-1/4	4-7/16	3-9/16	2-9/16	2-3/4	2-1/16	2-7/16	7/16	2-13/16	9-1/8	1-1/8	2-9/16	5/8	2-1/4
37	9	6-7/16	4-3/4	3-15/16	3-15/16	3-11/16	2-15/16	11/16	3-9/16	13	1-5/8	3-13/32	7/8	3

FRAME	XD	XT	XW	SQ. KEY
17	1-3/4	-	3/8	3/16
26	2-9/16	-	3/8	1/4
37	3-3/4	1-27/32	15/32	3/8

DIMENSIONS FOR TYPE QO

REDUCER FRAME	A	N2	U2	V2 MIN.	BA2	BA3	ES2 MIN.	SQ. KEY 2
17	6-15/16	1-31/32	5/8	1-7/8	1-21/32	1-21/32	1-3/8	3/16
26	8-1/8	2-3/8	7/8	2-1/16	1-13/16	1-5/8	1-7/16	3/16
37	11-7/8	3-1/8	1	2-13/16	2-5/16	2-5/16	2	1/4

DIMENSIONS FOR TYPE QC

REDUCER FRAME	MOTOR FRAME	A	AK ±.001	AJ	BF	XG +.0005	XM	XN	SQ. KEY 2
17	56	6-15/16	4-1/2	5-7/8	7/16	5/8	3-11/16	5/8	3/16
26	56	8-1/8	4-1/2	5-7/8	7/16	5/8	4-1/4	3/4	3/16
	140	8-1/8	4-1/2	5-7/8	7/16	7/8	4-1/4	3/4	3/16
	56	12-5/16	4-1/2	5-7/8	7/16	5/8	6-11/32	1-5/16	3/16
37	140	12-5/16	4-1/2	5-7/8	7/16	7/8	6-11/32	1-5/16	3/16
	180	11-7/8	8-1/2	7-1/4	9/16	1-1/8	5-29/32	7/8	1/4

TOLERANCES FOR TYPE QC

Face runout	.004 F.I.R.
Permissible eccentricity of mounting rabbet	.004 F.I.R.
Permissible shaft runout	.002 F.I.R.

TOR

All rough casting dimensions may vary by 1/4" due to casting variations.

Dimension "D" will never be exceeded, but may be less than values shown. When exact dimensions are required, shims up to 1/16" may be necessary.

Shaft diameter dimension tolerances: +.0000"; -.0005" up to 1-1/2" inclusive. Larger diameters: +.000"; +.001".



U.S. ELECTRICAL MOTORS
DIVISION OF EMERSON ELECTRIC CO.



Owners Manual For Emerson Electric Motors

KJ Lindholm-Leary



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