

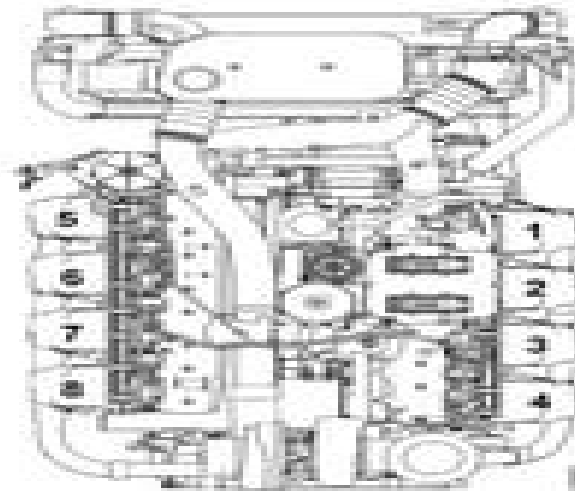
## Order of adjustment

Rotate the flywheel using tool 99 309 so that the mark on the flywheel is visible in the bottom window according to the table below.

| Mark on flywheel (degrees) | Valve change on cylinder | Adjust injector rocker arm on cylinder | Adjust intake valve on cylinder | Adjust exhaust valve on cylinder |
|----------------------------|--------------------------|----------------------------------------|---------------------------------|----------------------------------|
| TDC Down (0°)              | 6                        | 4 and 5                                | 7 and 8                         | 4 and 5                          |
| TDC Up (180°)              | 7                        | 2 and 6                                | 1 and 5                         | 2 and 6                          |
| TDC Down (360°)            | 1                        | 3 and 7                                | 2 and 4                         | 3 and 7                          |
| TDC Up (540°)              | 4                        | 1 and 8                                | 3 and 6                         | 1 and 6                          |

It is a good idea to mark the rocker arm with a pen after adjustment to keep track of what has already been adjusted.

Torque tightens the lock nut on the rocker arm for the unit injector to 39 Nm and the lock nut for the valves to 35 Nm after adjusting.



# Scania R500 Service Manual

**Aktiebolaget Volvo.**



## **Scania R500 Service Manual:**

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