

#### THE RIGHT SKILLS . A PROVEN ADVANTAGE

# SAMPLE TEST QUESTIONS STEAMFITTER/PIPEFITTER ITA WEBSITE

1	Which tool is used to correct internal "hi-low" when preparing a 4-in, steel pipe for welding?		
	A.	4-in. grinder with cutting disc.	
	В.	Mini-grinder with flapper disc.	
	] C.	Pencil grinder with cone stone.	
	D.	4-in. grinder with 1/4-in. grinding disc.	
2	White	ch code governs the installation of pressure piping systems? ASW	
	В.	ASTM	
	c.	CWB 471	
	D.	ASME B31.1	
3		Which type of hanger is used when thermal horizontal movement is a factor?  A. Roller.	
$\vdash$	В.	Clevis.	
	T c.	Trapeze.	
	D.	Constant support spring.	
4	Which document is used for shop assembly?		
	Α.	Flow sheet.	
Г	] в.	Spool sheet.	
	C.	Detail drawing.	
$\overline{}$	D	Schematic drawing	

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**PT Brinkman** 

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