

SAUDI ARAMCO INSPECTION CHECKLIST		SAIC NUMBER	DATE APPROVED	GIR NUMBER
Placement, Compaction and Quality Control of Foamed Stabilized Materials		SAIC-Q-1059	1-Nov-05	CIVIL-
PROJECT TITLE		ISS / SUB JO. NUMBER	CONTRACTOR / SUB CONTRACTOR	
EQUIPMENT ID NUMBER(S)	EQUIPMENT DESCRIPTION		SOFT CODE	SYSTEM ID.
LAYOUT DRAWING NUMBER	REV. NO.	PURCHASE ORDER NUMBER		EC / FBOC / MCC NO.
SCHEDULED INSPECTION DATE & TIME		ACTUAL INSPECTION DATE & TIME		QUANTITY INSP.
SAUDI ARAMCO TIP NUMBER		SAUDI ARAMCO ACTIVITY NUMBER		WORK PERMIT REQUIRED?
SAUDI ARAMCO INSPECTION LEVEL		CONTRACTOR INSPECTION LEVEL		

ITEM No.	ACCEPTANCE CRITERIA	REFERENCE	PASS	FAIL	N/A	RE-INSP DATE
A	Placement and Compaction Inspection					
A1	Asphalt for foaming shall be supplied at a temperature not less than 175°C and not more than 200°C.	SAES-Q-006 Sec. 5.3.3.1				
A2	Stabilizing work shall be undertaken only when the ambient temperature is above 15°C.	SAES-Q-006 Sec. 5.3.3.1				
A3	Single smooth-drum or padfoot vibrating rollers with dual amplitude / frequency vibration capabilities shall be employed to effect the compaction.	SAES-Q-006 Sec. 5.3.3.4				
A4	Rolling shall be effected first in high-amplitude vibration mode until the lower part of the layer has been compacted, followed by low-amplitude mode to compact the upper part.	SAES-Q-006 Sec. 5.3.3.4				
A5	The stabilized material shall be compacted to 98% of the maximum dry density (per AASHTO T99) for the full depth of the layer.	SAES-Q-006 Sec. 5.3.3.4				
A6	The surface of the compacted material shall be graded by skimming with a motor grader and rolled with smooth-drum and pneumatic-tired rollers with water sprayers until a tightly-knit surface texture has been achieved to the specified thickness.	SAES-Q-006 Sec. 5.3.3.5				
A7	No thin layers of fine material shall be added to the top of the layer of the foamed asphalt stabilized base course to achieve the required thickness or specified tolerances.	SAES-Q-006 Sec. 5.3.3.5				
B	Quality Control Inspection					
B1	The contractor shall maintain a quality control program and provide the necessary competent staff and equipment to ensure adequate supervision and positive control of the works at all times.	SAES-Q-006 Sec. 5.3.4				
B2	Penetration of asphalt cement as determined by ASTM D5 shall be for every 20 tons or bulk tanker truck load.	SAES-Q-006 Sec. 5.3.4.1.1				
B3	Compaction control shall be maintained with one in-place density test every 100 linear meters of pavement laid. Densities and moisture content shall be measured by ASTM D 1556 or ASTM D 2922.	SAES-Q-006 Sec. 5.3.4.2				
B4	The overall surface width of the stabilized layer shall be measured every 100 linear meters laid. The width shall be as specified and shall not deviate from the horizontal alignment by more than 150mm.	SAES-Q-006 Sec. 5.3.4.3				

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Understanding mass balance for food compliance Nov 6, 2022 — Mass balance, in relationship to food production, can be defined as being the ability to account for all quantities of raw materials, waste, ... Tolerance on Mass Balance for Recall/withdrawal for BRC Aug 3, 2016 — Tolerance on Mass Balance for Recall/withdrawal for BRC - posted in BRCGS ... For example, if you have used 100 Kg of raw materials and 1000 donut ... BRC Auditing - What To Expect Under Food Issue 8 Oct 17, 2019 — The mass balance is the quantity of incoming raw material against the quantity used in the resulting finished products, taking process waste and ... The Mass Balance Approach in Feedstock Substitution An established method to foster sustainability in existing infrastructure · Benefits of the Mass Balance Approach · Biomass balance and ChemCycling · ChemCycling ...

8. Mass Balance Mass-balance analysis may also be referred to as. “Material Flow Analysis” or “Substance Flow Analysis.” Table 8.1 provides several examples of possible inputs,. Mass Balance Approach in the Chemical Industry The mass balance Approach (MBA) is a process for determining the use of chemically recycled or bio-based feedstock in a final product when both recycled and ... BRC 3.9.2 Trace Exercise Sample Procedure to conduct a mass balance check · 1. Select a raw material lot number used in a finished product made within the last 6 months. · 2. Review storage ...

UNDERSTANDING VULNERABILITY ASSESSMENT Table 6 provides examples of PRNs for different raw materials. Table 6 Priority ... Mass balance exercises at critical points in the supply chain - the mass ... ISSUE 8 FOOD SAFETY - Frequently Asked Questions - a worked example from the raw material supplier, which ... to conduct a mass balance test every 6 months for each claim or a single mass balance test every.