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web jun 18 2014 roll pass design is an essential part of long product rolling process since the long products are rolled between the shaped rolls in the long product rolling mills roll pass design generally means the cutting of grooves in the roll body through which steel to be rolled is made to pass sequentially to get the desired contour and size

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web jan 1 1990 in this study a computer aided design cad system to support roll pass and roll profile design of bar rolling where simple shapes like round and square bars are produced was developed in order to minimize trial and errors in industry