

PART B- (5 x 16 = 80 marks)

11. (a) Classify the unconventional machining process and explain the process selection parameters.

Or

- (b) Explain in detail about the following USM process parameters :
- (i) Metal removal rate (4)
 - (ii) Tool material (4)
 - (iii) Tool wear rate (4)
 - (iv) Surface finish (4)

12. (a) (i) Draw the schematic layout of abrasive jet machine and explain its operation characteristics. (12)
- (ii) Write short note metal removal rate and wear rate of nozzle in WJM. (4)

Or

- (b) Explain construction and working of USM. Also compare traditional abrasive machine and USM.

13. (a) Explain the construction and working of ECM with neat sketches. Also discuss about method of masking and metal removal rate.

Or

- (b) With neat sketches explain working of ECG and list the application of ECG. Also Compare EDM and ECM.

14. (a) Explain in detail about process principle, construction and working of EDM. Also explain EDM servosystem for automatic electrode refeed concept.

Or

- (b) Explain in detail about the positioning system, wire drive system, power supply, dielectric system of wire cut EDM. Also discuss its process parameters.

15. (a) (i) Explain in detail about process principle, equipment and working of EBM. (14)
- (ii) List the application plasma in manufacturing industry. (2)

Or

- (b) Discuss in detail about the thermal features of LBM and explain the construction and working of LBM.

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Tao Wei



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Table of Contents Nfitting And Machining Question Papers 2014

1. Understanding the eBook Nfitting And Machining Question Papers 2014
 - The Rise of Digital Reading Nfitting And Machining Question Papers 2014
 - Advantages of eBooks Over Traditional Books
2. Identifying Nfitting And Machining Question Papers 2014
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Nfitting And Machining Question Papers 2014
 - User-Friendly Interface
4. Exploring eBook Recommendations from Nfitting And Machining Question Papers 2014
 - Personalized Recommendations
 - Nfitting And Machining Question Papers 2014 User Reviews and Ratings
 - Nfitting And Machining Question Papers 2014 and Bestseller Lists
5. Accessing Nfitting And Machining Question Papers 2014 Free and Paid eBooks
 - Nfitting And Machining Question Papers 2014 Public Domain eBooks
 - Nfitting And Machining Question Papers 2014 eBook Subscription Services
 - Nfitting And Machining Question Papers 2014 Budget-Friendly Options

6. Navigating Nfitting And Machining Question Papers 2014 eBook Formats
 - ePub, PDF, MOBI, and More
 - Nfitting And Machining Question Papers 2014 Compatibility with Devices
 - Nfitting And Machining Question Papers 2014 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Nfitting And Machining Question Papers 2014
 - Highlighting and Note-Taking Nfitting And Machining Question Papers 2014
 - Interactive Elements Nfitting And Machining Question Papers 2014
8. Staying Engaged with Nfitting And Machining Question Papers 2014
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Nfitting And Machining Question Papers 2014
9. Balancing eBooks and Physical Books Nfitting And Machining Question Papers 2014
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Nfitting And Machining Question Papers 2014
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Nfitting And Machining Question Papers 2014
 - Setting Reading Goals Nfitting And Machining Question Papers 2014
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Nfitting And Machining Question Papers 2014
 - Fact-Checking eBook Content of Nfitting And Machining Question Papers 2014
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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