Refitting the flywheel cover

 Install a new oil filter, lubricate the gasket, screw on and finally tighten to the prescribed torque.

Locking torques (N*m) Engine oil filter 12 - 16



 Install the supply hose to the cylinder and connect the return hose to the pump cover using 3 new clamps.

MURL.

TIGHTEN THE CLAMPS USING APPROPRIATE PLIERS, PAYING ATTENTION NOT TO CONSTRICT THE HOSES BUT ALSO TAKING CARE TO TIGHTEN THE CLAMPS SUFFICIENTLY.



- Install the pre-filter again and insert the engine oil drain plug, tightening to the prescribed torque.
- Refill the engine with the prescribed type of oil.

Recommended products AGIP CITY HI TEC 4T Engine oil

SAE 5W-40, API SL, ACEA A3, JASO MA Synthetic oil



Engine oil drainage plug 24 + 30

- Lubricate the intermediate gear seat with torque limiter on the flywheel cover.
- Align the water pump movement sensor with a reference and install the flywheel cover as described in the Flywheel cover chapter.





Piaggio Xevo 400 I E Full Service Repair Manual 2005 201

Pete Shoemark

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Piaggio (Vespa) Scooters Service and Repair Manual Matthew Coombs, Phil Mather, 2004 The Haynes Service and Repair manual for the Piaggio Vespa Scooter *Vespa P/PX 125, 150 & 200* Haynes Publishing, Pete Shoemark, 1995 This Vespa owners manual illustrated with photographs and line drawings provides comprehensive advice on routine maintenance and fault diagnosis using common tools <u>Vespa P/PX 125, 150 & 200 Owners Workshop Manual</u> Pete Shoemark, 1988

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