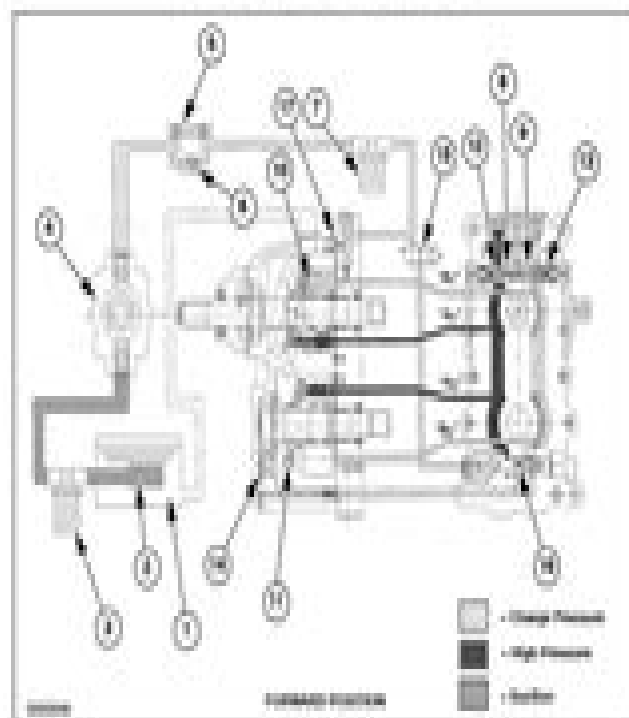


SECTION 25. HYDRAULIC TRANSMISSIONS



1. Pump
2. Outlet valve
3. Hydraulic filter
4. Charge pump
5. Relief or valve
6. Order bottom valve
7. Relief or filter
8. Check valve 'R'
9. Check valve 'F'

10. Hydraulic pump
11. Forward high pressure relief valve
12. Forward high pressure relief valve
13. Relief valve
14. Relief valve
15. Relief valve
16. Charge pump relief valve

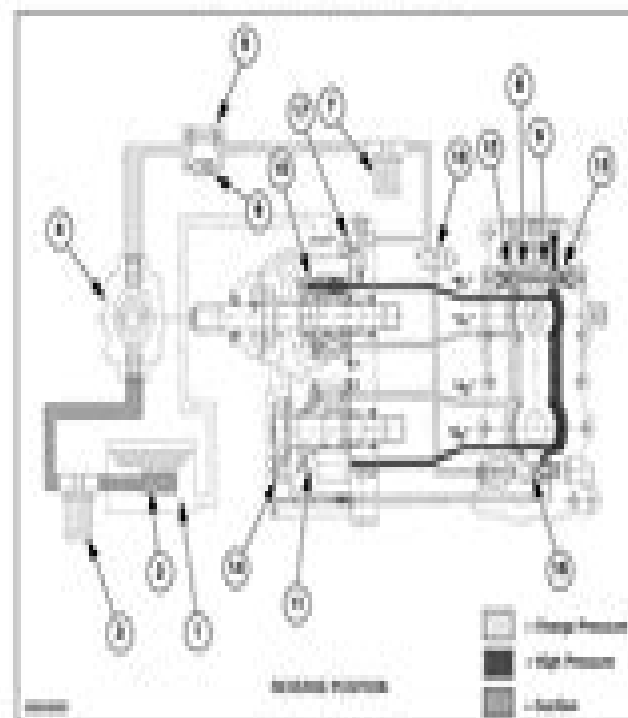
Oil, Fluid - FORWARD POSITION

When the hydraulic pump/pump, 10 is working and the return port is depressed, moving the pump can cause flow control, oil flow from the pump pump, through passage 11. Pump pressure in the back of the check valve 10 causes the pump valve and pressure increases in passage 11. Oil flow from passage 11 flows to the hydraulic motor, 12. Through passage 12, causing the motor to rotate and move the actuator. When the return port is depressed further the increased oil flow causes the motor faster increasing wheel speed. Fluid in

passage 11 flows back to the hydraulic pump, 10 through passage 11 to complete the cycle. When fluid leakage in the system causes a drop in pressure on the outlet passage 11, below 6.4 - 8.1 bar (92-118 PSI) check valve 10 opens and pressure rises up fluid from the charge pump is replaced the oil in the pressure side of the line. Ensure fluid that the charge pump is returned to the pump via the charge pump relief valve 11.

The high pressure relief valve 10 protects the motor 12, opening when pressure is above set bar (psi) value.

SECTION 25. HYDRAULIC TRANSMISSIONS



1. Pump
2. Outlet valve
3. Hydraulic filter
4. Charge pump
5. Relief or valve
6. Order bottom valve
7. Relief or filter
8. Check valve 'R'
9. Check valve 'F'

10. Hydraulic pump
11. Reverse high pressure relief valve
12. Reverse high pressure relief valve
13. Relief valve
14. Relief valve
15. Relief valve
16. Charge pump relief valve

Oil, Fluid - REVERSE POSITION

When the hydraulic pump/pump, 10 is working and the return port is depressed, moving the pump can cause flow control, oil flow from the pump pump, through passage 11. Pump pressure in the back of the check valve 10 causes the pump valve and pressure increases in passage 11. Oil flow from passage 11 flows to the hydraulic motor, 12. Through passage 12, causing the motor to rotate and move the actuator. When the return port is depressed further the increased oil flow causes the motor faster increasing wheel speed.

Oil passage into passage 11 flows back to the hydraulic pump, 10 through passage 11 to complete the cycle. When fluid leakage in the system causes a drop in pressure on the outlet passage 11, below 6.4 - 8.1 bar (92-118 PSI) check valve 10 opens and pressure rises up fluid from the charge pump is replaced the oil in the pressure side of the line. Ensure fluid that the charge pump is returned to the pump via the charge pump relief valve 11.

The high pressure relief valve 10 protects the motor 12, opening when pressure is above set bar (psi) value.

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Table of Contents New Holland Tractor Tc 40 Service Manual

1. Understanding the eBook New Holland Tractor Tc 40 Service Manual
 - The Rise of Digital Reading New Holland Tractor Tc 40 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying New Holland Tractor Tc 40 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an New Holland Tractor Tc 40 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from New Holland Tractor Tc 40 Service Manual
 - Personalized Recommendations

- New Holland Tractor Tc 40 Service Manual User Reviews and Ratings
- New Holland Tractor Tc 40 Service Manual and Bestseller Lists
- 5. Accessing New Holland Tractor Tc 40 Service Manual Free and Paid eBooks
 - New Holland Tractor Tc 40 Service Manual Public Domain eBooks
 - New Holland Tractor Tc 40 Service Manual eBook Subscription Services
 - New Holland Tractor Tc 40 Service Manual Budget-Friendly Options
- 6. Navigating New Holland Tractor Tc 40 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - New Holland Tractor Tc 40 Service Manual Compatibility with Devices
 - New Holland Tractor Tc 40 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of New Holland Tractor Tc 40 Service Manual
 - Highlighting and Note-Taking New Holland Tractor Tc 40 Service Manual
 - Interactive Elements New Holland Tractor Tc 40 Service Manual
- 8. Staying Engaged with New Holland Tractor Tc 40 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers New Holland Tractor Tc 40 Service Manual
- 9. Balancing eBooks and Physical Books New Holland Tractor Tc 40 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection New Holland Tractor Tc 40 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine New Holland Tractor Tc 40 Service Manual
 - Setting Reading Goals New Holland Tractor Tc 40 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of New Holland Tractor Tc 40 Service Manual
 - Fact-Checking eBook Content of New Holland Tractor Tc 40 Service Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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