

## Crankshaft assembly

### Crankshaft

|   |                                       |
|---|---------------------------------------|
| Diameter of main journals                                 | 50.95/50.95 mm (2.0059/2.0063 in)     |
| Maximum permissible wear and ovality of main journals     | 0.02 mm (0.001 in)                    |
| Width of front journal                                    | 21.30/21.30 mm (0.8411/0.8411 in)     |
| Width of centre journal                                   | 22.25/22.25 mm (0.8750/0.8750 in)     |
| Width of all other journals                               | 20.5/20.5 mm (0.8071/0.8071 in)       |
| Diameter of crank pins                                    | 52.95/52.95 mm (2.1240/2.1240 in)     |
| Maximum permissible wear and ovality of crank pins        | 0.02 mm (0.001 in)                    |
| Width of crank pins                                       | 21.25/21.25 mm (0.8371/0.8371 in)     |
| Crankshaft end-flange                                     | 6.00/6.25 mm (0.2361/0.2461 in)       |
| Diameter of rear flange                                   | 55.54/55.55 mm (2.1868/2.1870 in)     |
| Minimum permissible diameter of rear flange (skidpad)     | 55.54 mm (2.1868 in)                  |
| Diameter for front oil seal                               | 34.985/34.990 mm (1.37699/1.37718 in) |
| Minimum permissible diameter for front oil seal (skidpad) | 34.72 mm (1.367 in)                   |
| Diameter for scuffed pulley                               | 21.25/21.25 mm (0.8411/0.8411 in)     |
| Diameter of recess for spring bearing                     | 22.55/22.55 mm (0.8875/0.8875 in)     |
| Depth of recess for spring bearing                        | 20.8 mm (0.82 in)                     |
| Crankshaft journals and crank pins                        | +0.00 mm (-0.0013 in)                 |

### Main bearings

|                                   |  |
|-----------------------------------|--|
| Type                              | Steel back, aluminium tin-bearing material |
| Bearing width, centre bearing     | 24.27/24.32 mm (0.9555/0.9575 in)          |
| Bearing width, all other bearings | 22.25/22.25 mm (0.8750/0.8750 in)          |
| Bearing thickness                 | 1.525/1.530 mm (0.05999/0.06023 in)        |
| Back diameter                     | 27.205/27.205 mm (1.07147/1.07147 in)      |
| Bearing clearance                 | 0.025/0.075 mm (0.0010/0.0030 in)          |
| Available undersize bearings      | -0.50 mm (-0.0197 in)                      |

### Crankshaft thrust washers

|           |  |
|-----------|--|
| Type      | Steel back, aluminium tin-bearing material |
| Position  | Back side of centre main bearing           |
| Thickness | 2.31/2.35 mm (0.091/0.093 in)              |

# Perkins Prima M80t Service Manual

**Kenworth Motor Truck Corporation.  
Field Service Department**



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