

**Valve springs - vehicle, M50 and M50T engines**

Fitted length	34.7 mm (1.37 in)
Load at fitted length	150 N (34.5 lbf) to 20.2 kgf
Number of active coils	4.5
Number of damper coils	0
Direction of coils	Left hand
Identification colour	Orange

**Valve springs - S50 and M50 engines**

Fitted length	34.7 mm (1.37 in)
Load at fitted length	142/137 N (32/31 lbf) 14.5/13.0 kgf
Number of active coils	5.2
Number of damper coils	0
Direction of coils	Left hand
Identification colour	White

**Pistons and skirts****Materials:**

- Vehicle, M50 and M50T engines
- S50 and M50 engines

Steel  
Cast iron

Outside diameter of skirt	71.725/71.745 mm (2.822/2.848 in)
Clearance of skirt in cylinder head	0.050/0.055 mm (0.002/0.002 in)
Thickness of skirt head	6.65/6.93 mm (0.275/0.273 in)
Skirt length:	
- Vehicle, M50 and M50T engines	25.7/26.3 mm (1.01/1.04 in)
- S50 and M50 engines	25.7/26.3 mm (1.01/1.04 in)
Skirt thickness	Range of 48 gms: from 2.085 mm (0.081 in) to 2.405 mm (0.094 in) in grades of 0.025 mm (0.001 in)

**Camshaft**

Diameter of front and rear journals	47.860/47.875 mm (1.885/1.888 in)
Diameter of centre journal	47.865/47.875 mm (1.886/1.888 in)
Clearance of journals in bores:	
- Front and rear	0.040/0.094 mm (0.001/0.003 in)
- Centre	0.040/0.095 mm (0.001/0.003 in)
Diameter for pulley hub	36.58/36.61 mm (1.440/1.441 in)
Cam lift - vehicle, M50 and M50T engines:	
- Intake and exhaust	9.344/9.724 mm (0.372/0.382 in)
Cam lift - S50 and M50 engines:	
- Intake camshaft part number 1, 141DF111	9.344/9.094 mm (0.370/0.355 in)
- Intake camshaft part number 1, 141DF021	9.344/9.375 mm (0.368/0.369 in)
- Exhaust	9.344/9.524 mm (0.367/0.375 in)
End float	0.11/0.27 mm (0.004/0.011 in)
Maximum permissible end float in service	0.50 mm (0.020 in)
Width of recess for thrust washer	6.65/6.72 mm (0.262/0.265 in)
<b>Camshaft thrust washer</b>	
Type	1.807 weather fitted in camshaft cover
Thickness	6.80/6.85 mm (0.268/0.274 in)
Transition fit of thrust washer in camshaft cover recess	± 0.05 mm (± 0.002 in)

# Perkins M80t Manual

**David Baud**



**Perkins M80t Manual:**

**Workshop Manual for (Perkins) 6.372, 6.3542, T6.354, Ind. & Ag. and 6.354 Diesel Engines** Perkins Engines Limited,1976      **General Installation Manual** ,1980      **Perkins C6.354.4 AG/Ind, T6354.4 Mil 2674365**

**Turbocharger Rebuild Guide and Shop Manual** Brian Smothers,2015-01-08 This shop manual covers the proper disassembly inspection rework assembly and installation of the 2674365 turbocharger found on the Perkins C6 354 4 AG Ind T6354 4 MIL engines Written by an industry professional this book contains full color photos diagrams torque specs and best practices Repairing your vehicle s turbocharger is easy and cost effective if you know how This shop manual covers Garrett Honeywell T04B71 465154 0007 465154 9007 465154 5007 465154 7 Turbochargers      *Technical Manual* United States Department of the Army,1954      **Technical Manual** United States. War Department,      *Engine Technical Manual* Caterpillar Inc,1974      **Perkins 4.2482, 4.248, T4.236, 4.236, 4.212 & T4.38 Diesel** EnginesLtd Perkins,1984

**Perkins Diesel Equipe** Societe Francaise Des Moteurs Perkins,1961      **TECHNICAL MANUAL... INTERMEDIATE (FIELD)(DIRECT AND GENERAL SUPPORT) AND DEPOT MAINTENANCE MANUAL... GENERATOR SET, DIESEL ENGINE DRIVEN..., U** ,2004      *General Motors* ,1953

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## **Table of Contents Perkins M80t Manual**

1. Understanding the eBook Perkins M80t Manual
  - The Rise of Digital Reading Perkins M80t Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Perkins M80t Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Perkins M80t Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Perkins M80t Manual
  - Personalized Recommendations
  - Perkins M80t Manual User Reviews and Ratings
  - Perkins M80t Manual and Bestseller Lists
5. Accessing Perkins M80t Manual Free and Paid eBooks
  - Perkins M80t Manual Public Domain eBooks
  - Perkins M80t Manual eBook Subscription Services
  - Perkins M80t Manual Budget-Friendly Options
6. Navigating Perkins M80t Manual eBook Formats

- ePub, PDF, MOBI, and More
- Perkins M80t Manual Compatibility with Devices
- Perkins M80t Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Perkins M80t Manual
  - Highlighting and Note-Taking Perkins M80t Manual
  - Interactive Elements Perkins M80t Manual
- 8. Staying Engaged with Perkins M80t Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Perkins M80t Manual
- 9. Balancing eBooks and Physical Books Perkins M80t Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Perkins M80t Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Perkins M80t Manual
  - Setting Reading Goals Perkins M80t Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Perkins M80t Manual
  - Fact-Checking eBook Content of Perkins M80t Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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